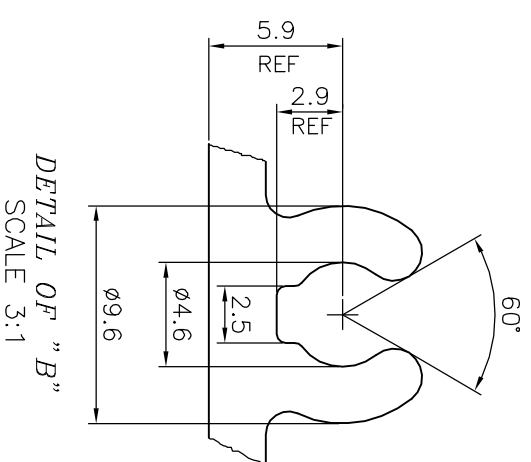
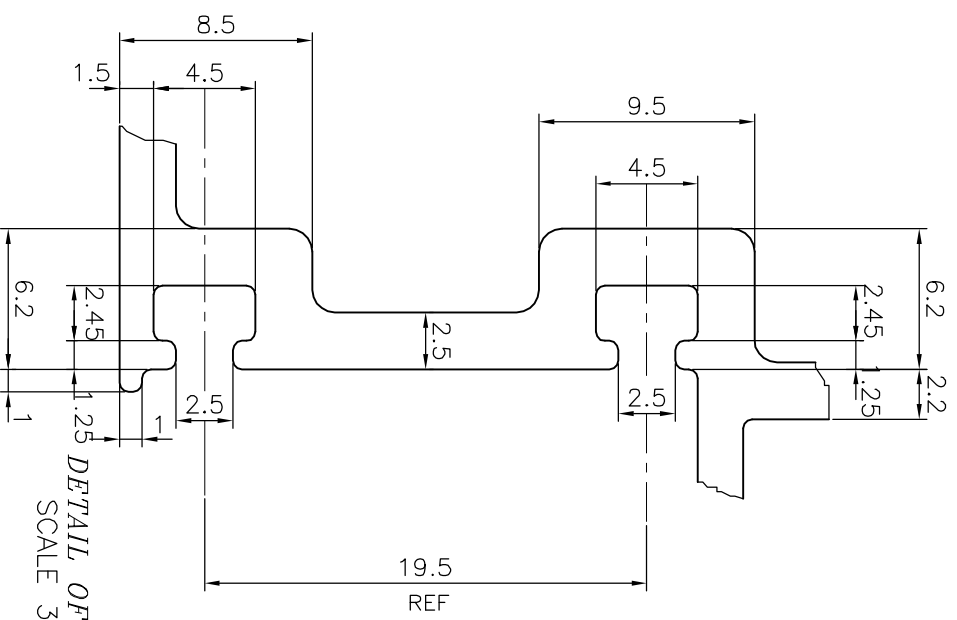


F = FULL RADIUS(8 PLACES)
 * = 1.0 RADIUS (24 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	DATE	22-12-2018
		CHECKED			
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA		29-12-2018

PARTY'S NAME	GLOBAL SYNDICATE, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm ²	1522.341
ALLOY & TEMPER	6063 T6	PERIMETER mm.	652.538
DESCRIPTION	MID TRANSOM SECTION	WEIGHT kg/m	4.110
		DRAWING No.	SECTION No.
		P-18934-2	-
		S6089	S6089
		36111	36111