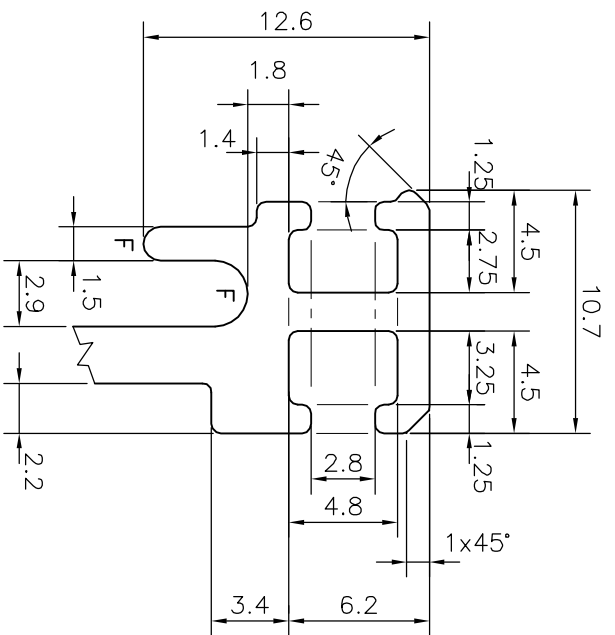
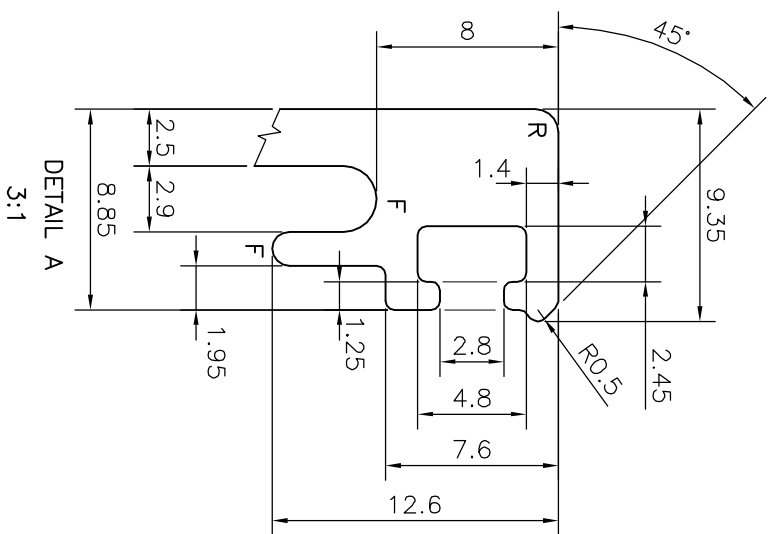
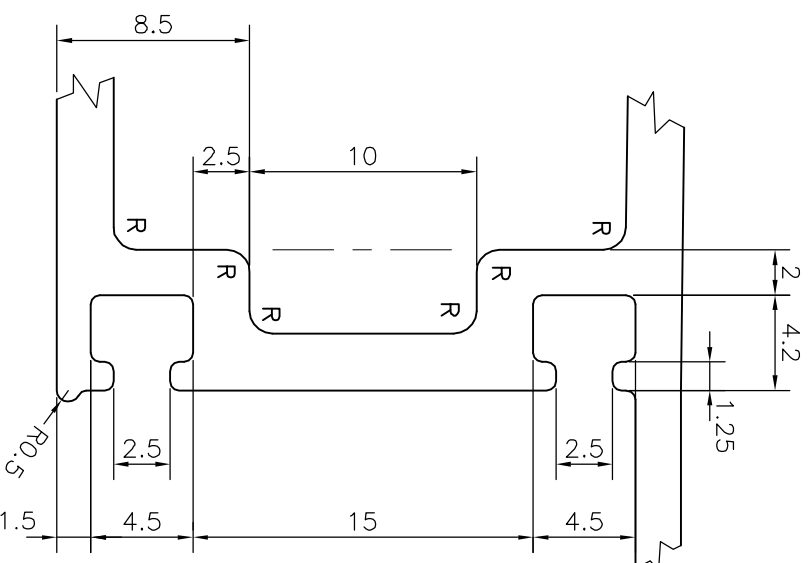
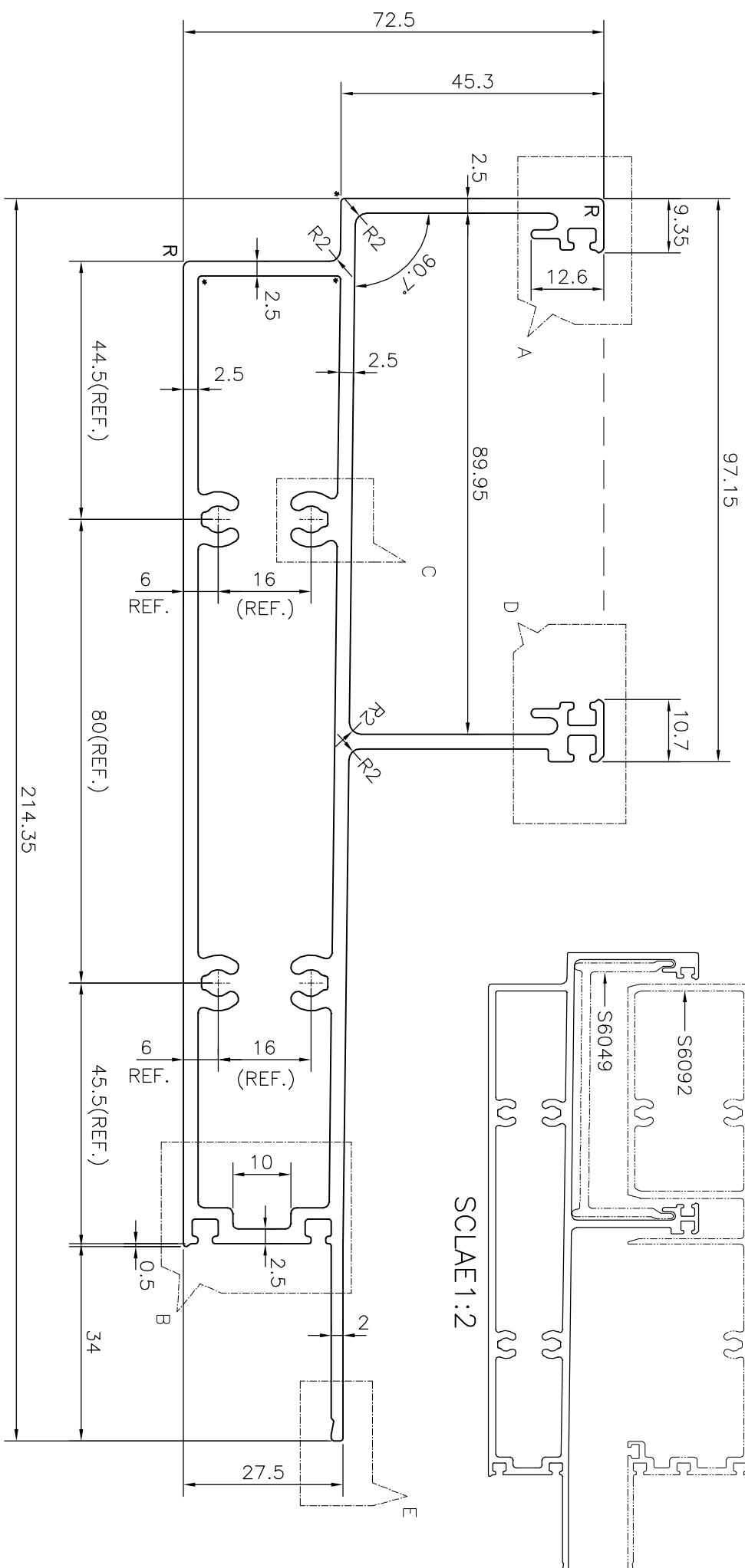
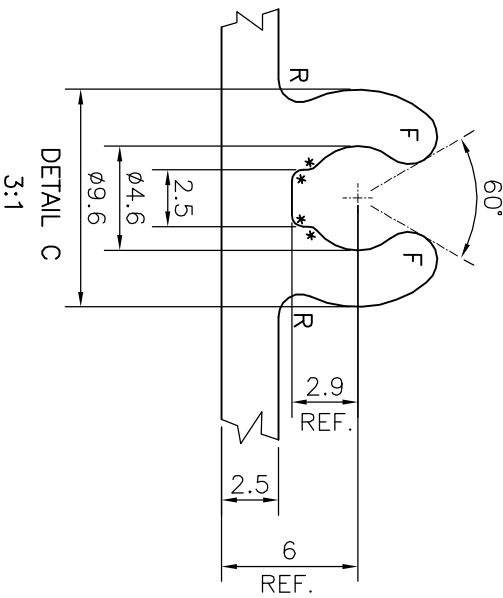


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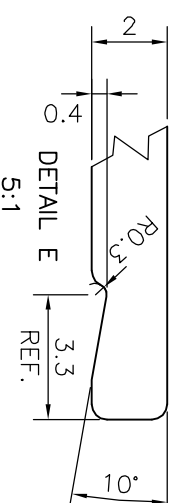


DETAIL D
3:1




DETAIL B
3:1

F = FULL RADIUS (11 PLACES)
R = R1 mm (16 PLACES)
* = R0.5 mm (19 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTHH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN J.P. KAUSHIK 22-12-2018 CHECKED APPROVED B.NATARAJA 29-12-2018 SCALE 1:1 AREA mm ² 1535.63 PERIMETER mm. 750.887 WEIGHT kg/m 4.146 DRAWING No. P-18937-2 SECTION No.
PARTY'S NAME	GLOBAL SYNDICATE, BANGALORE	
PARTY'S DRAWING No.	AS PER DRAWING	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	HEAD TRANSOM SECTION	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTHH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		