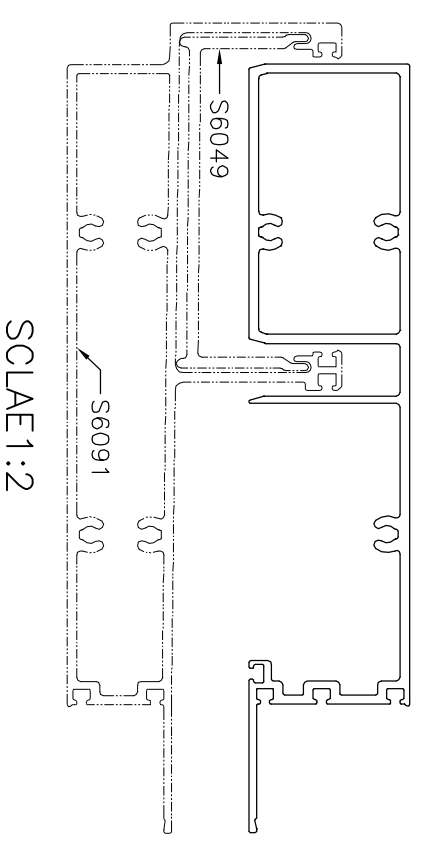


F = FULL RADIUS (6 PLACES)  
R = R1 mm ( 19 PLACES)  
\* = R0.5 mm (21 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

**JINDAL**  
SYMBOL OF QUALITY  
AN ISO 9001 COMPANY  
**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GLOBAL SYNDICATE, BANGALORE	DRAWING No.	P-18938-2	SECTION No.	-
PARTY'S DRAWING No.	AS PER DRAWING	CHECKED	S6092	DATE	22-12-2018
ALLOY & TEMPER	6063 T6	APPROVED	36114	NAME	J.P.KAUSHIK
DESCRIPTION	SILL TRANSOM SECTION	SCALE	1:1	DATE	22-12-2018
		AREA mm <sup>2</sup>	1206.034		
		PERIMETER mm.	736.131		
		WEIGHT kg/m	3.256		