


DETAIL OF "A"  
SCALE 3:1

V = V GROOVE 0.3x90°(3 PLACES)  
\* = 1.0 RADIUS (3 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		DRAWN J.P.KAUSHIK 22-12-2018 CHECKED APPROVED B.NATARAJA 29-12-2018	
PARTY'S NAME	GLOBAL SYNDICATE, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm <sup>2</sup>	1097.652
ALLOY & TEMPER	6063 T6	PERIMETER mm.	814.687
DESCRIPTION	MALE MULLION SECTION	WEIGHT kg/m	2.964
		DRAWING No.	P-18941-2
		SECTION No.	-
			S6093
			36115