


DETAIL OF "A"  
SCALE 3:1

x = 0.75 RADIUS(8 PLACES)  
F = FULL RADIUS(4 PLACES)  
\* = 2.0 RADIUS(8 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

 <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
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PARTY'S NAME	KEF INFRASTRUCTURE INDIA PVT. LTD., KRISHNAGIRI	NAME	DATE
PARTY'S DRAWING No.	AS PER AutocAD DRAWING	DRAWN	J.P.KAUSHIK 08-08-2017
ALLOY & TEMPER	6063 T6	CHECKED	
DESCRIPTION	MISC. SECTION	APPROVED	B.NATARAJA 26-08-2017
		SCALE	1:1
		AREA mm <sup>2</sup>	2429.779
		PERIMETER mm.	765.629
		WEIGHT kg/m	6.560
		DRAWING No.	P-17380
		SECTION No.	-
			S5483
			36142