


DETAIL OF "A"
SCALE 3:1

F = FULL RADIUS(4 PLACES)
* = 2.0 RADIUS(4 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER:IS:6477-1983 UNLESS OTHERWISE SPECIFIED

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
PARTY'S NAME	INNOVATORS FACADE SYSTEMS PVT.LTD.,THANE	DRAWN	J.P.KAUSHIK
PARTY'S DRAWING No.	AS PER DRAWING & REQUIREMENT	CHECKED	
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA
DESCRIPTION	CURTAIN WALL SECTION	SCALE	1:1
		AREA mm ²	2385.064
		PERIMETER mm.	798.129
		WEIGHT kg/m	6.440
		DRAWING No.	P-17423-3
		SECTION No.	-
			S5505
			36143