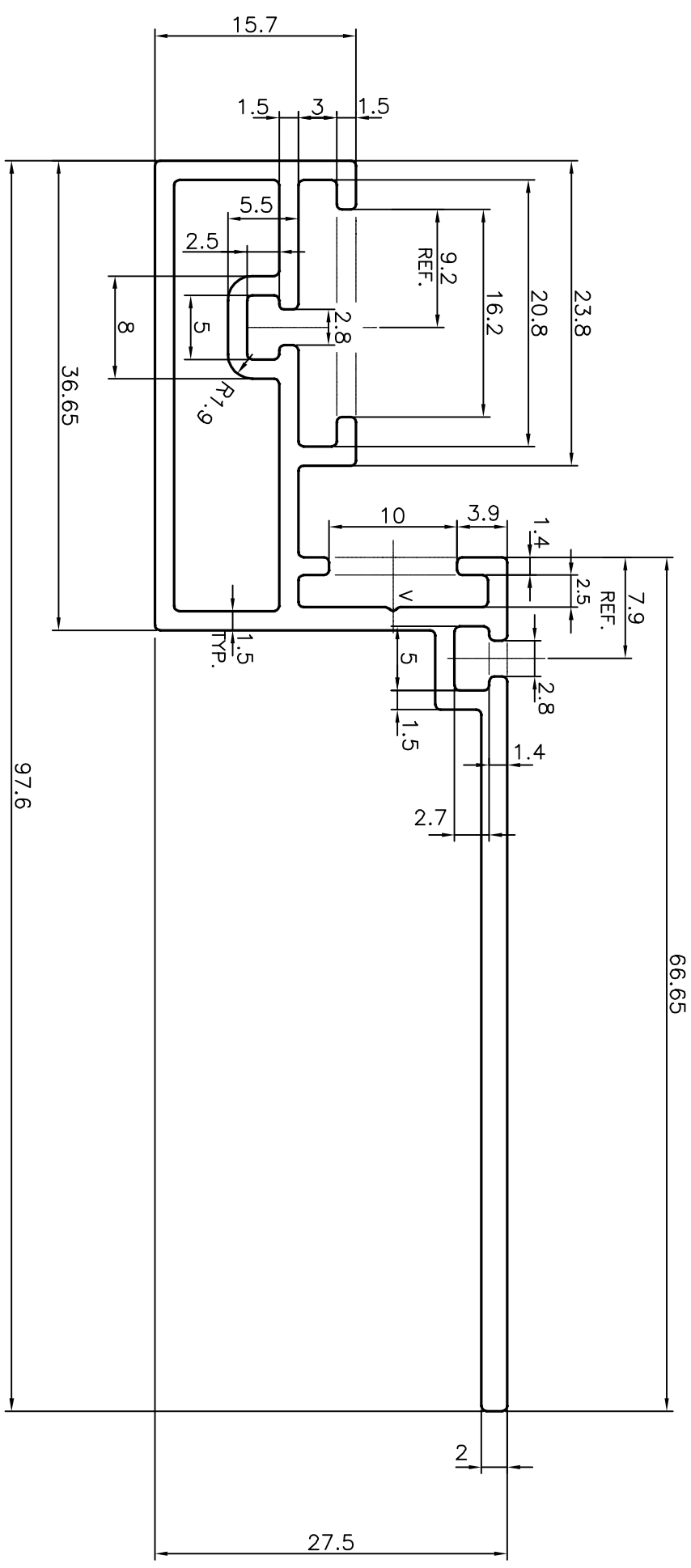


P-19720  
S6340  
36150



V = V GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

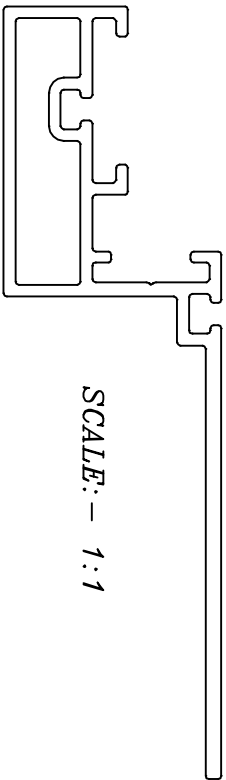


**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	SARLA ALUMINIUM STRUCTURE PVT. LTD., GREATER NOIDA	SCALE	2:1
PARTY'S DRAWING No.	AS PER DRAWING-SASH-1	AREA mm <sup>2</sup>	337.312
ALLOY & TEMPER	6063 T6	PERIMETER mm.	312.434
DESCRIPTION	CURTAIN WALL SECTION	WEIGHT kg/m	0.911
		DRAWING No.	SECTION No.
		P-19720	-
		S6340	S6340
		36150	36150



SCALE:- 1:1