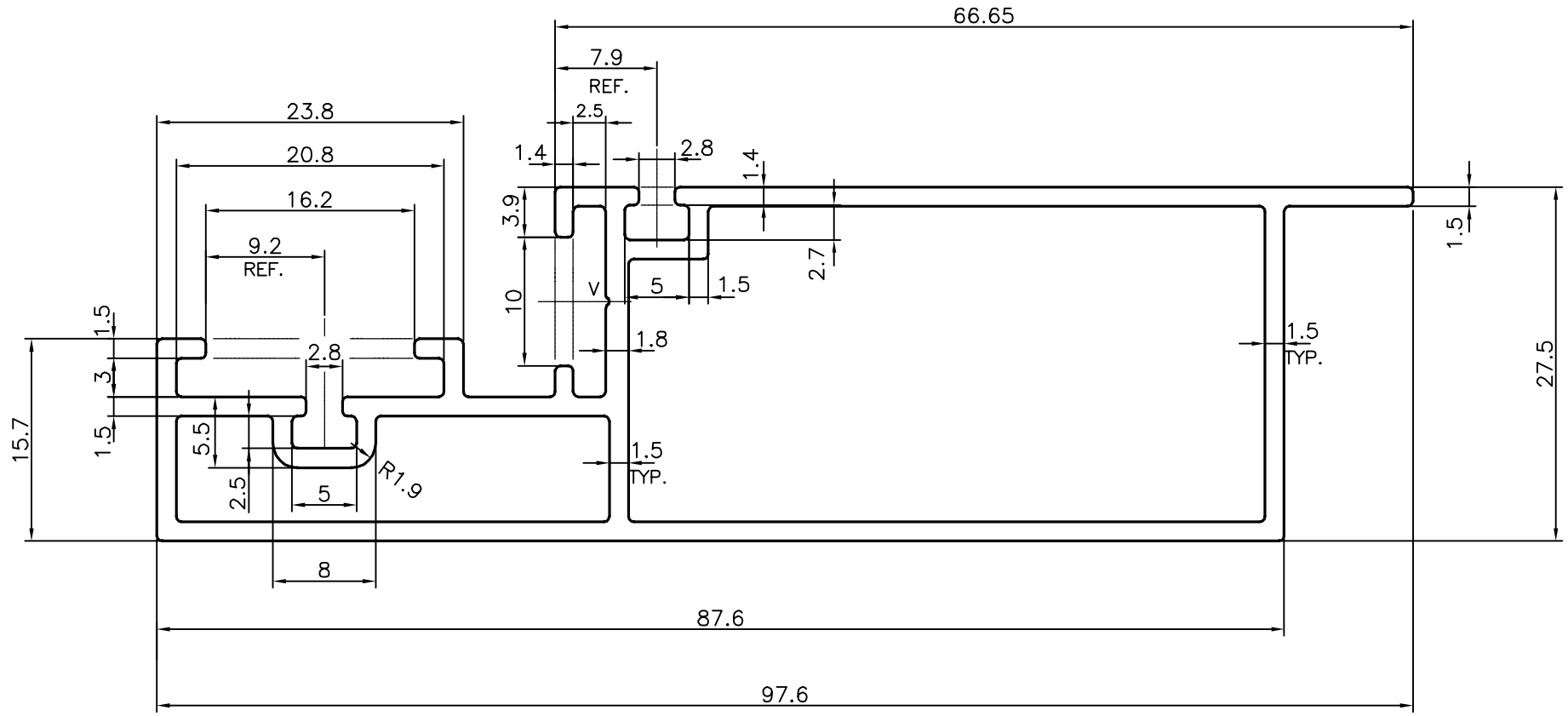
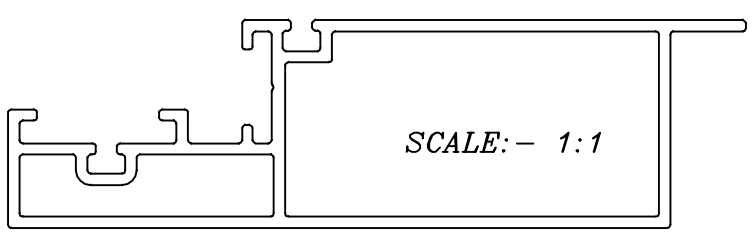
P–19721
S6341
36151



V = V GROOVE 0.3x90°(1 PLACE)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00	
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	27–06–2019
CHECKED		
APPROVED	B.NATARAJA	01–07–2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	423.249
PERIMETER mm.	312.778
WEIGHT kg/m	1.143

PARTY'S NAME	SARLA ALUMINIUM STRUCTURE PVT. LTD., GREATER NOIDA
PARTY'S DRAWING No.	AS PER DRAWING–SASH–2
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P–19721	–
S6341	S6341
36151	36151