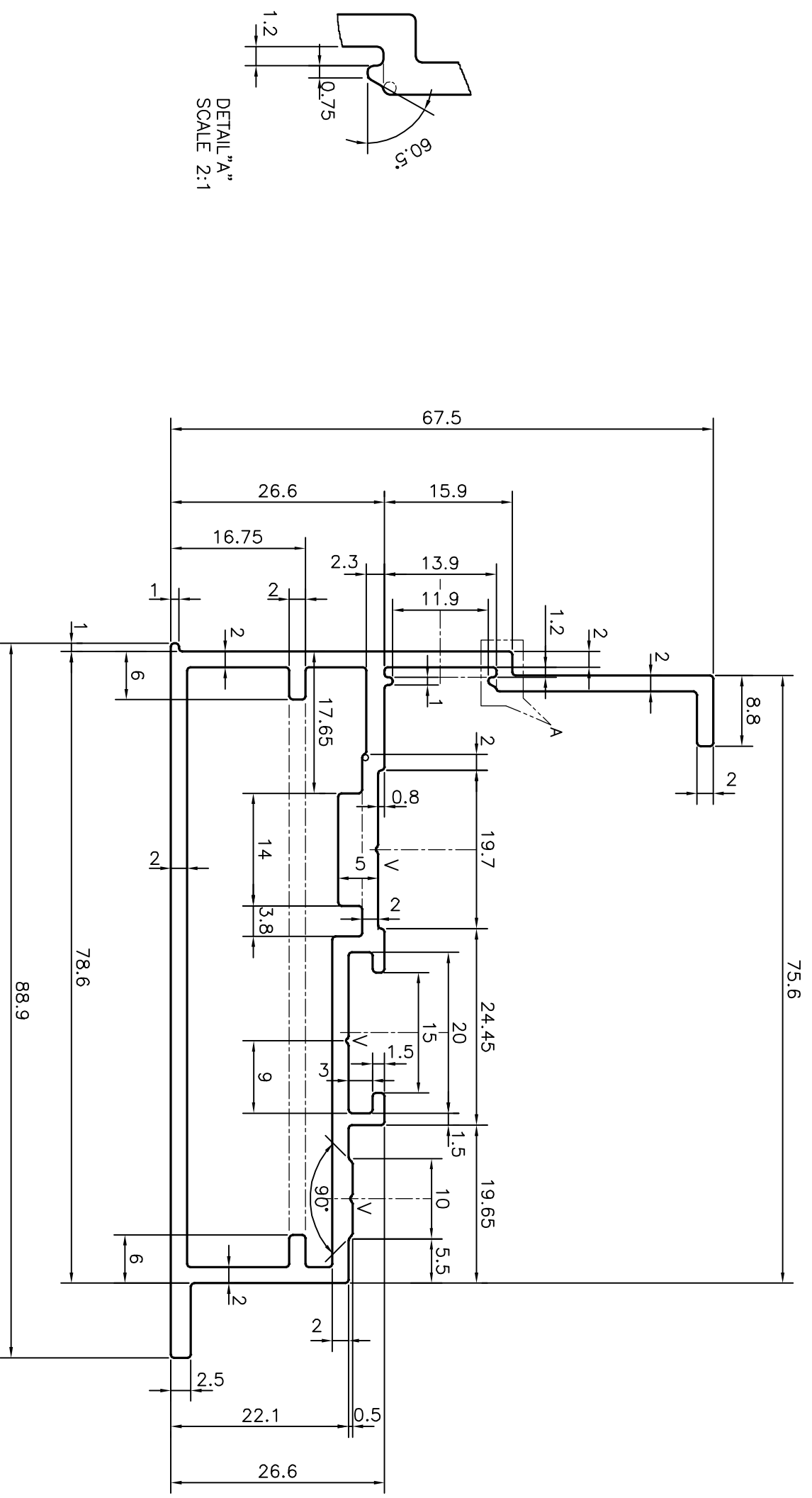


P-17295
X2230
36155



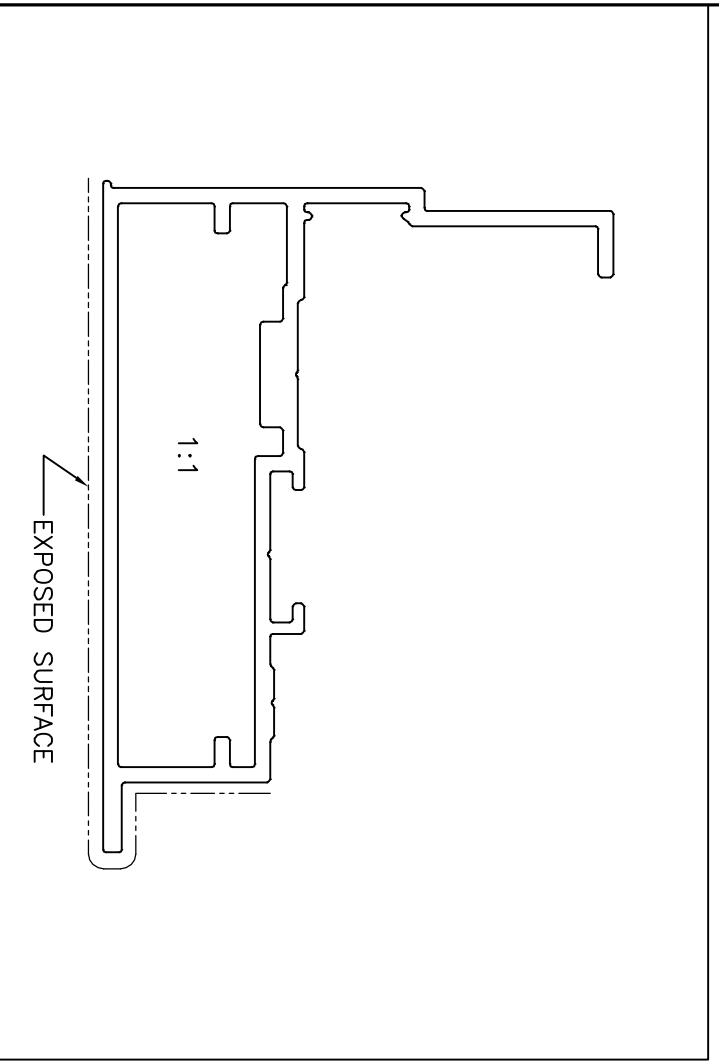
DETAIL "A"
SCALE 2:1

V = V GROOVE 0.3x90° (3 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



<p>JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	TEAM WORK GLASS SOLUTION PVT. LTD., BANGALORE		
PARTY'S DRAWING No.	AS PER DRAWING-TWS 2017 010		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	SHUTTER FRAME SECTION		
SCALE	1.5:1	WEIGHT kg/m	1.659
AREA mm ²	614.563	PERIMETER mm.	351.233
DRAWING No.	P-17295	SECTION No.	-
CHECKED	J.P.KAUSHIK	DATE	23-06-2017
APPROVED	B.NATARAJA		31-07-2017