



V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SYMBOL OF QUALITY AN ISO 9001 COMPANY					
PARTY'S NAME	GLAZE TECHNO FACADE SYSTEM PVT. LTD.,	MUMBAI			
PARTY'S DRAWING No.	AS PER DRAWING				
ALLOY & TEMPER	6063 T6				
DESCRIPTION	CURTAIN WALL SECTION-TRANSOM				

DRAWN	J.P. KAUSHIK	DATE	09-06-2020
CHECKED			
APPROVED	B. NATARAJA		01-08-2020
SCALE	1:1		
AREA	mm ²		2016.228
PERIMETER	mm.		564.316
WEIGHT	kg/m		5.444
DRAWING No.	P-20722-2	SECTION No.	-
	36187		36187