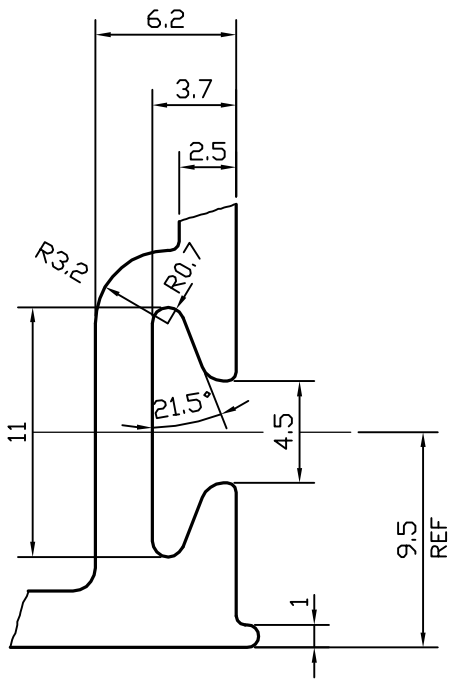
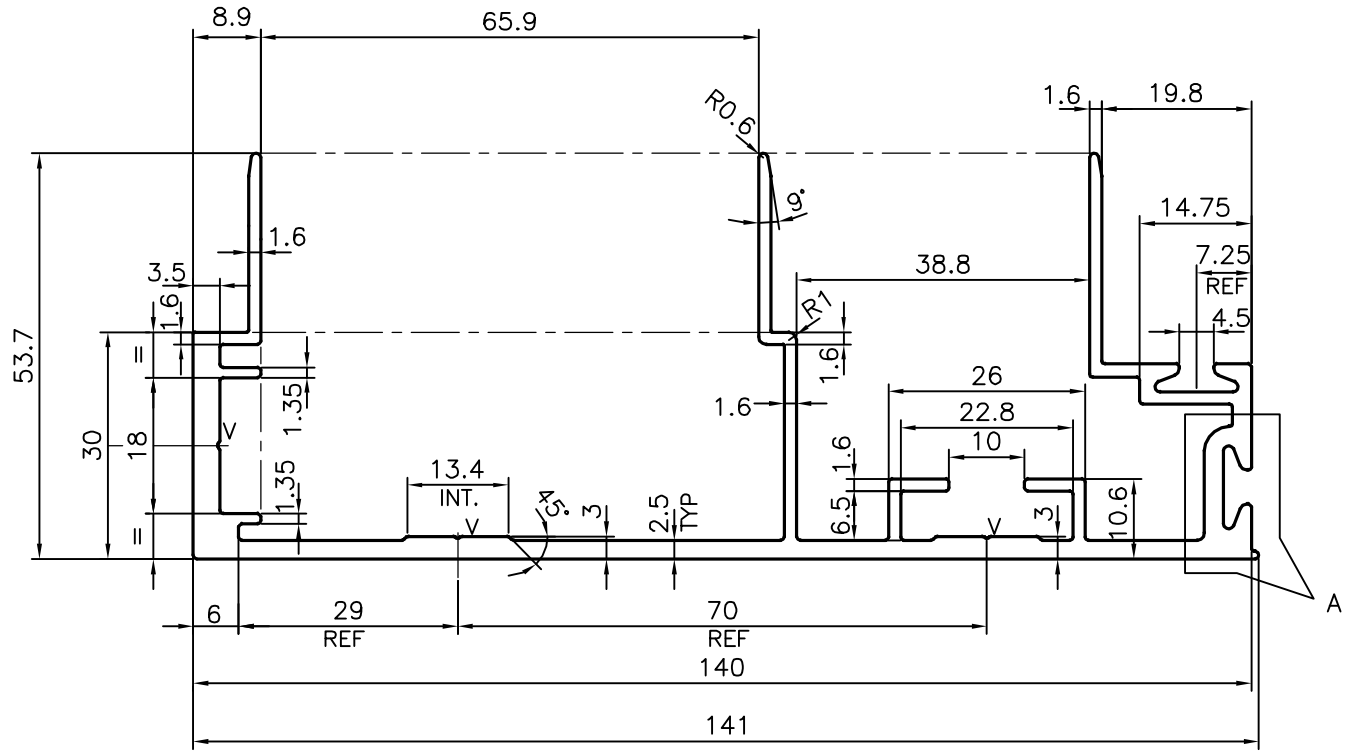
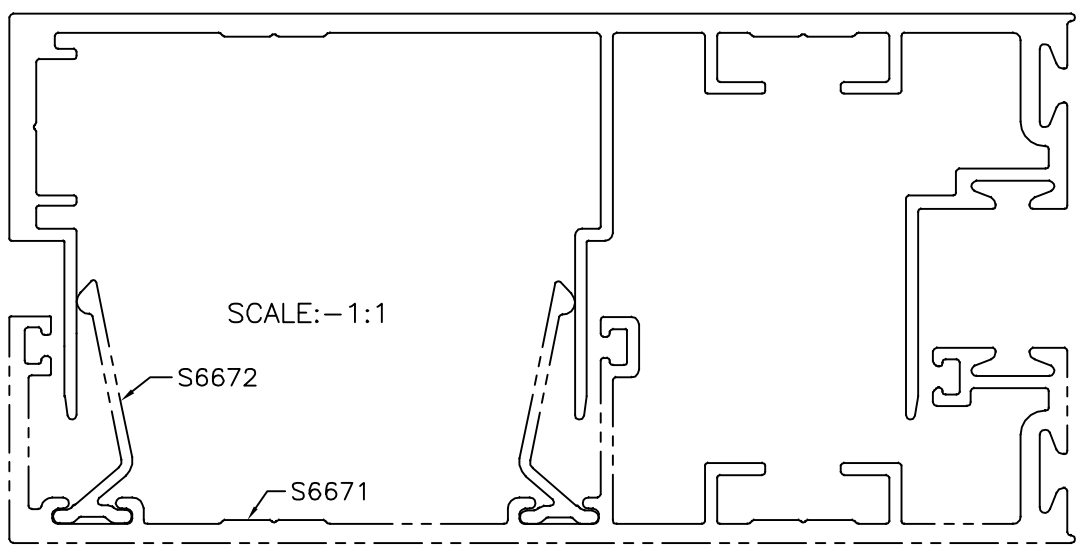
P–20617
S6670
36230



DETAIL OF "A"
SCALE 3:1



V = V GROOVE 0.3x90°(3 PLACES)
* = 1.0 RADIUS (3 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	11–01–2020
CHECKED		
APPROVED	B.NATARAJA	24–01–2020
SCALE		1:1
AREA mm^2		834.119
PERIMETER mm.		747.042
WEIGHT kg/m		2.252

		DRAWING No.	SECTION No.
PARTY'S NAME	HARDWARE SYNDICATE, BANGALORE	P–20617	–
PARTY'S DRAWING No.	AS PER DRAWING	S6670	S6670
ALLOY & TEMPER	6063 T6	36230	36230
DESCRIPTION	MALE MULLION SECTION		