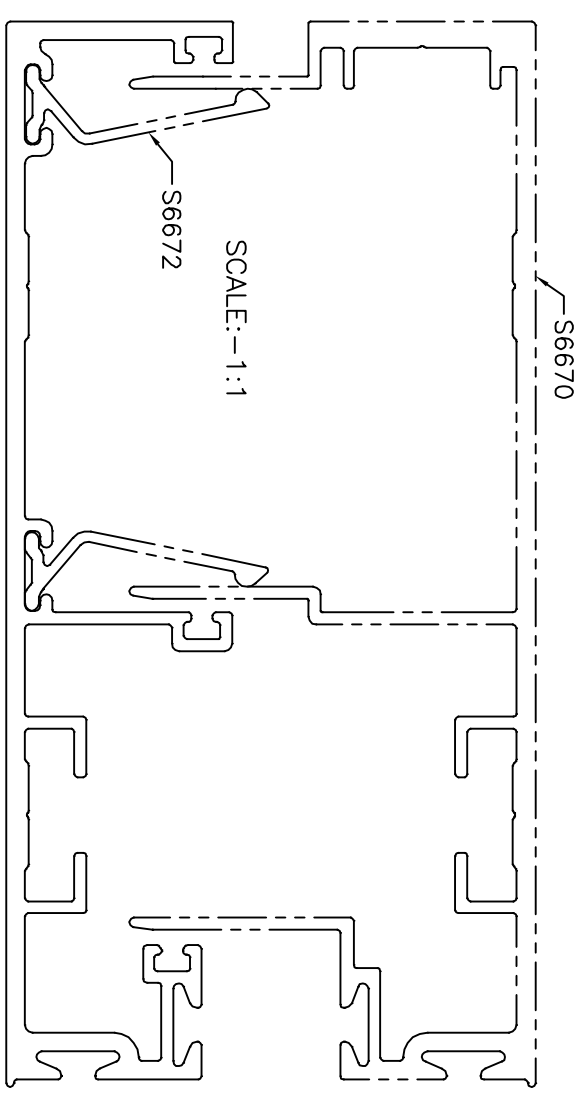
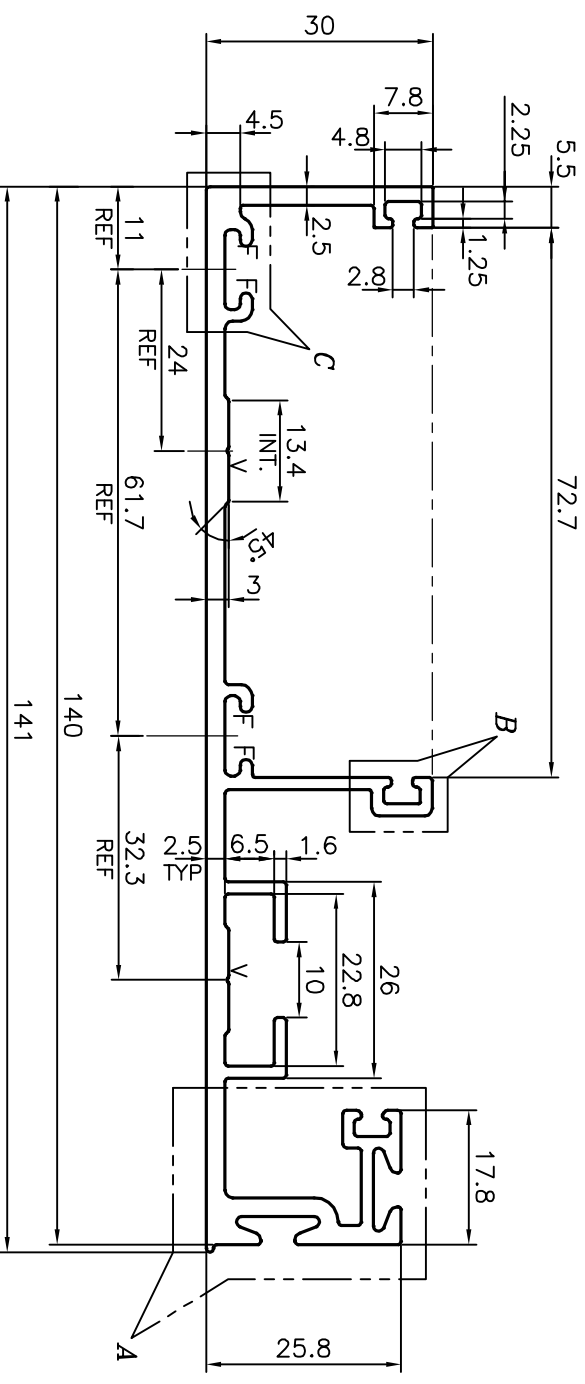
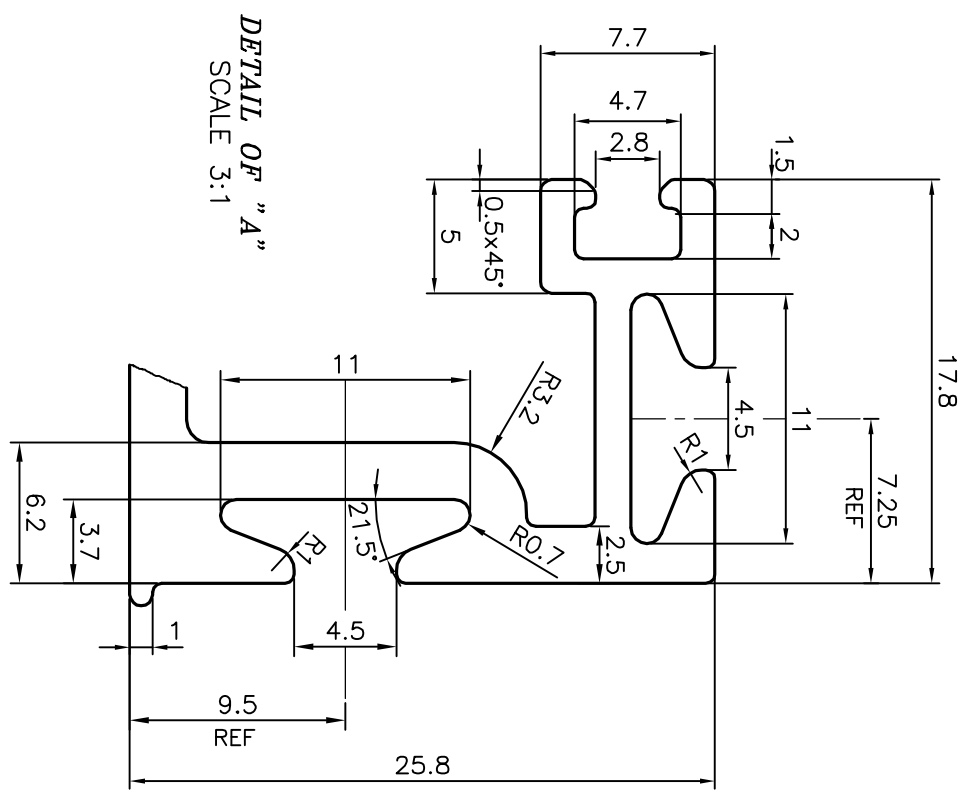
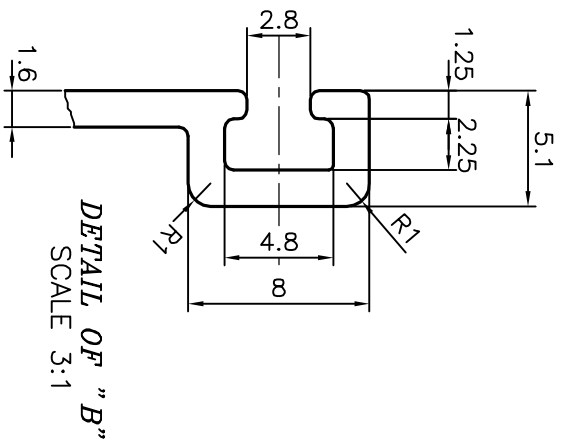
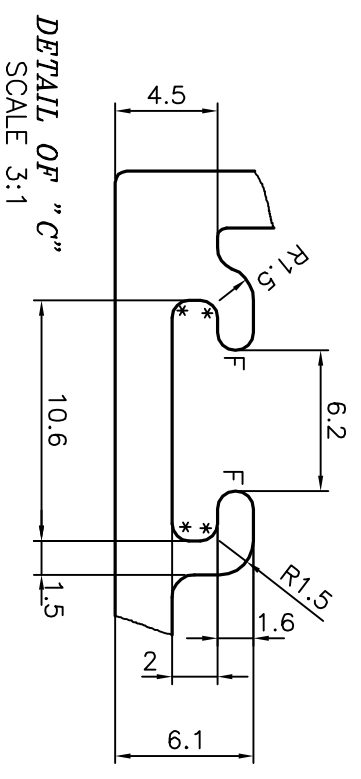


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* = RADIUS 0.75 mm. (8 PLACES)
 F = FULL RADIUS (4 PLACES)
 V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	11-01-2020
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	24-01-2020

PARTY'S NAME	HARDWARE SYNDICATE, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm ²	712.78
ALLOY & TEMPER	6063 T6	PERIMETER mm.	631.82
DESCRIPTION	FEMALE MULLION SECTION	WEIGHT kg/m	1.925
		DRAWING No.	P-20618
			S6671
			36231