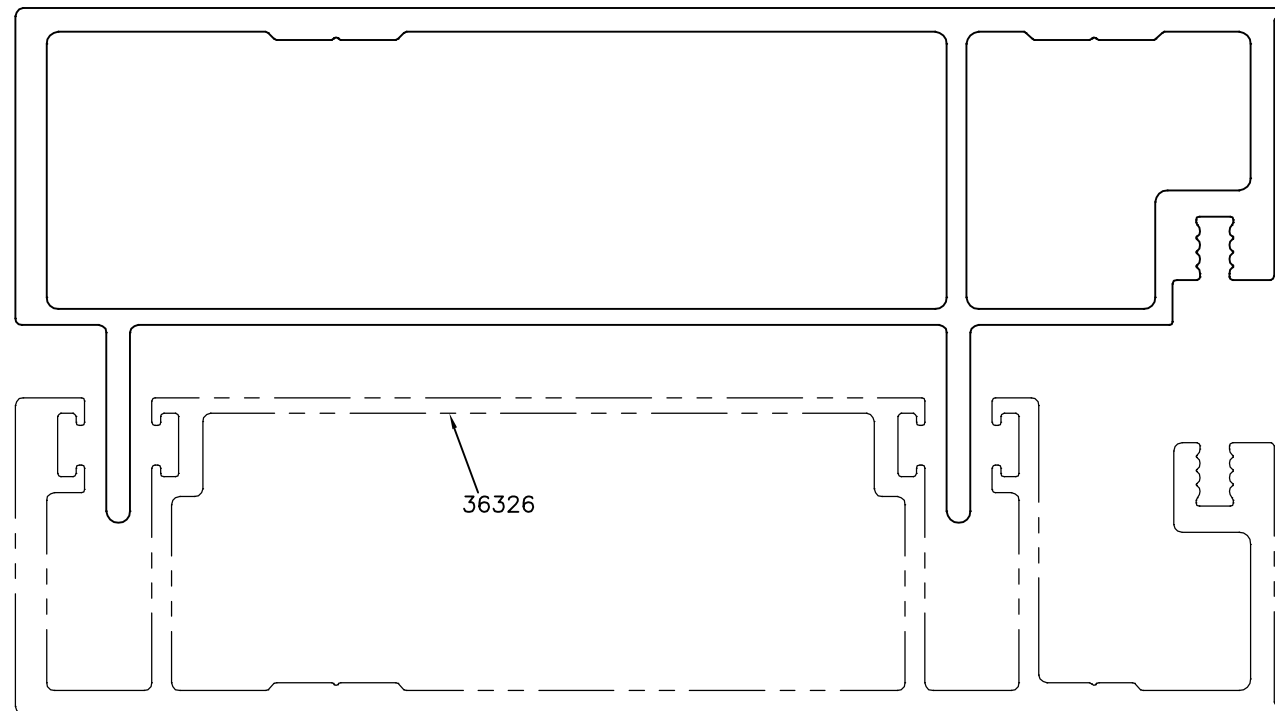



APPROXIMATE WEIGHT RANGE -3.332 - 4.148 kg/m

V="V" GROOVE 0.3x90° (2 PLACES)
 * = 1mm RADIUS (6 PLACES)
 R = 1.5mm RADIUS (10 PLACES)
 F = FULL RADIUS (2 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	DARPAN 29-07-2021
		CHECKED	
		APPROVED	B.NATARAJA 06/08/2021
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	1385.089
		PERIMETER mm.	512.543
		WEIGHT kg/m	3.740
PARTY'S NAME	AASTHA ALUMINIUM PVT. LTD., GURGAON	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AA-JC-MM-01	P-22790-1	-
ALLOY & TEMPER	6063 T6	36325	36325
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION		