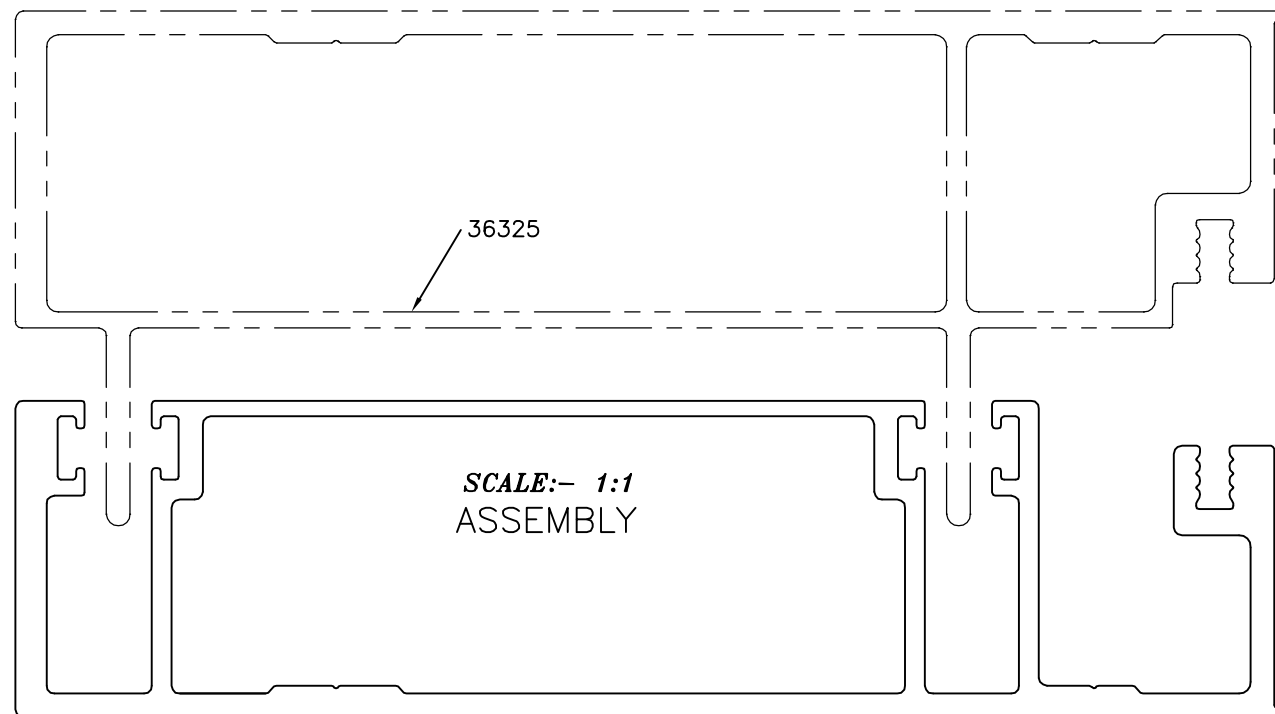



APPROXIMATE WEIGHT RANGE - 3.333 - 4.073 kg/m



V="V" GROOVE 0.3x90° (2 PLACES)
 * = 1mm RADIUS (19 PLACES)
 R = 1.5mm RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 | |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 | |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | | |

| | | | | |
|--|--|----------------------|------------|-------------|
|  SYMBOL OF QUALITY AN ISO 9001 COMPANY | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | DRAWN | NAME | DATE |
| | | CHECKED | DARPAN | 29-07-2021 |
| 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED | | APPROVED | B.NATARAJA | 06/08/2021 |
| | | SCALE | | 1:1 |
| PARTY'S NAME AASTHA ALUMINIUM PVT. LTD., GURGAON | | AREA mm ² | | 1371.558 |
| | | PERIMETER mm. | | 702.25 |
| PARTY'S DRAWING No. AA-JC-FM-02 | | WEIGHT kg/m | | 3.703 |
| | | DRAWING No. | | SECTION No. |
| ALLOY & TEMPER 6063 T6 | | P-22791-1 | | - |
| | | 36326 | | 36326 |
| DESCRIPTION CURTAIN WALL SECTION-FEMALE MULLION | | | | |
| | | | | |