

SCALE: - 3:1
DETAIL OF "A"


SCALE: - 1:1

APPROXIMATE WEIGHT RANGE - 2.462 - 3.332 kg/m

R = 0.5 MM RADIUS (16 PLACES)
* = 1 MM RADIUS (26 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.006xWIDTH |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 | |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 | |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | | |

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|  SYMBOL OF QUALITY AN ISO 9001 COMPANY | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | NAME | DATE |
| | | DRAWN | PUNITH 28-07-2021 |
| 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED | | CHECKED | |
| | | APPROVED | B.NATARAJA 06/08/2021 |
| PARTY'S NAME AASTHA ALUMINA (P) LIMITED ,GURGAON | | SCALE | 1:1 |
| | | AREA mm ² | 1073.002 |
| PARTY'S DRAWING No. AA-JC-ITR-03 | | PERIMETER mm. | 499.936 |
| | | WEIGHT kg/m | 2.897 |
| ALLOY & TEMPER 6063 T6 | | DRAWING No. | SECTION No. |
| | | P-22792-1 | - |
| DESCRIPTION CURTAIN WALL SECTION-INTERMEDIATE TRANSOM | | 36327 | 36327 |
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