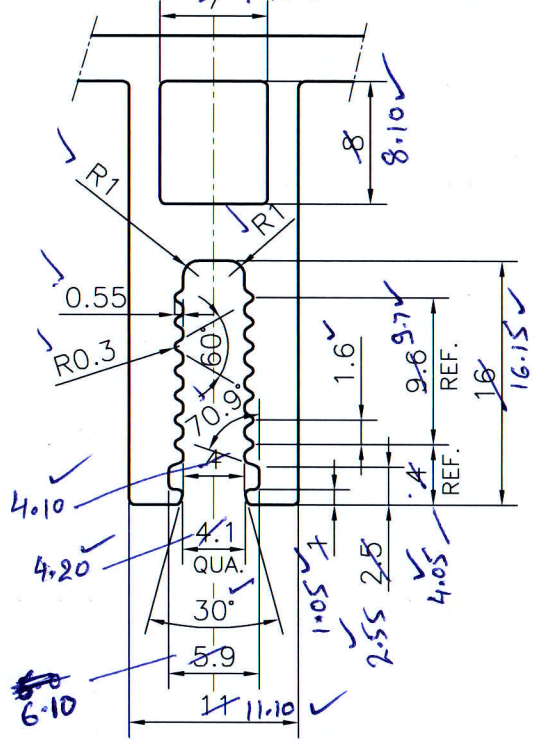
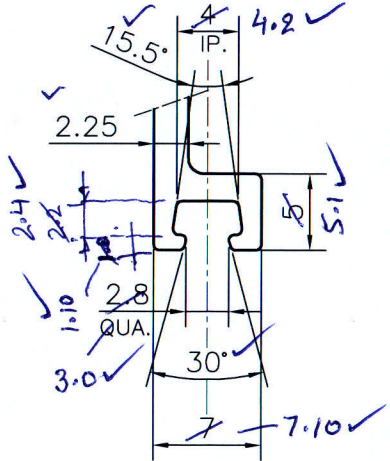
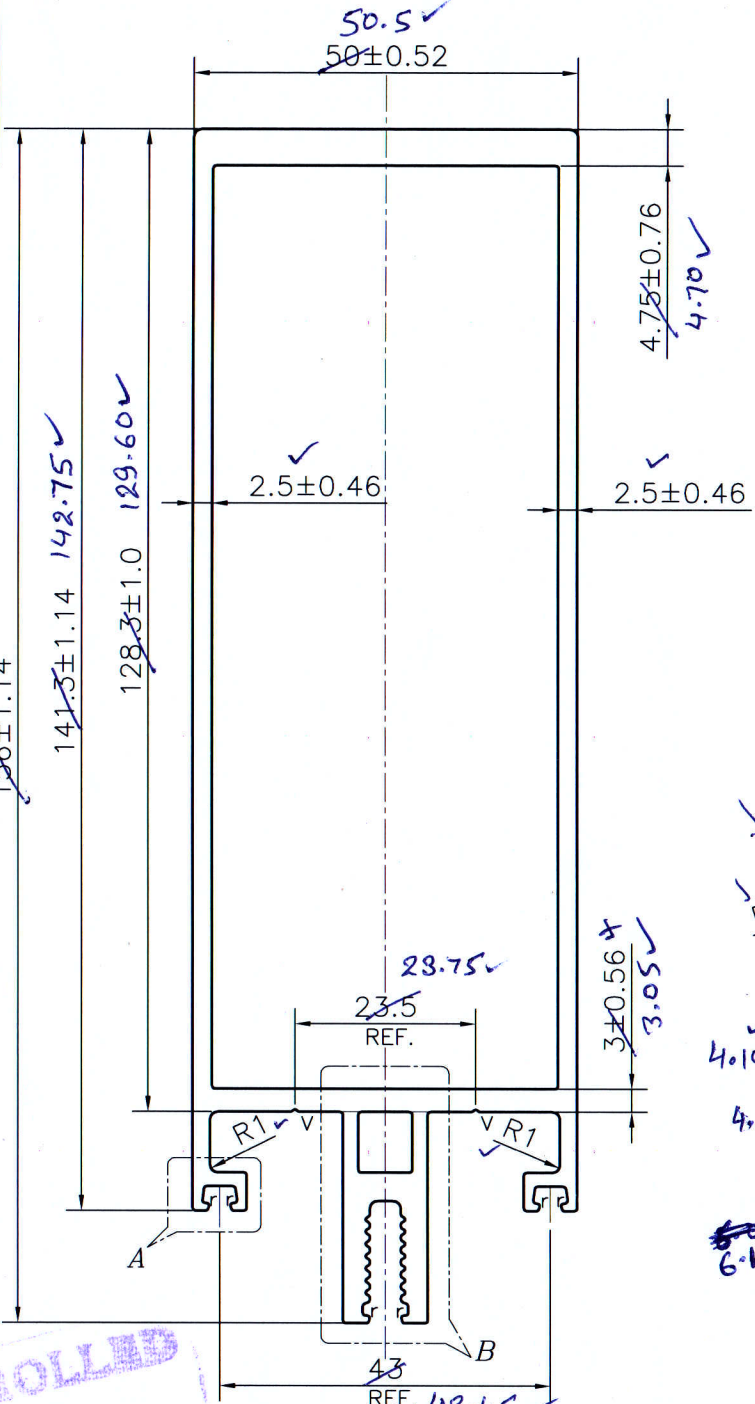


P-23504
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FINISH:- POWDER COATING

y = V GROOVE 0.3x90° (2 PLACES)
r = 0.30 RADIUS (6 PLACES)

CONTROLLED
1/11/2023.

fresh
31/10/23

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS= 1.7mm/M 2. TWIST= 1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS= 0.007xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	SONU	27-01-2022
CHECKED		
APPROVED	B.NATARAJA	24-03-2022
SCALE		1:1
AREA mm ²		1248.323
PERIMETER mm.		534.629
WEIGHT kg/m		3.370
DRAWING No.	SECTION No.	
P-23504	-	
36462	36462	

1. ALL DIMENSIONS ARE IN mm.	SP SAI IT PVT. LTD., NOIDA
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.	
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION - MULLION