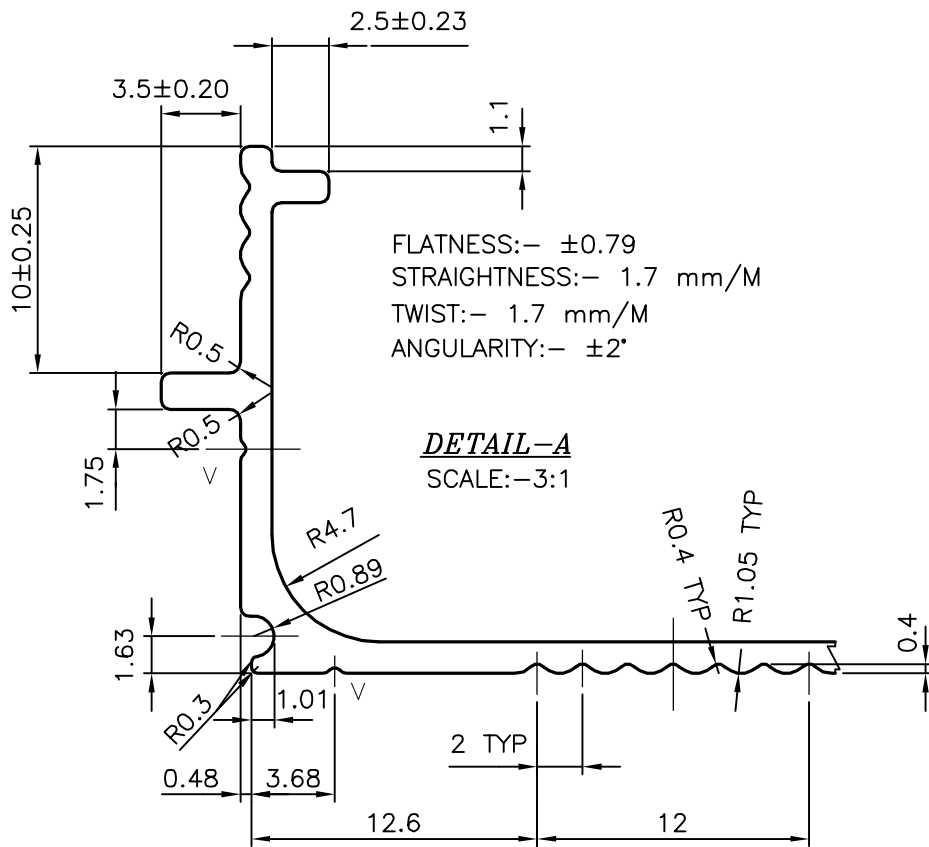
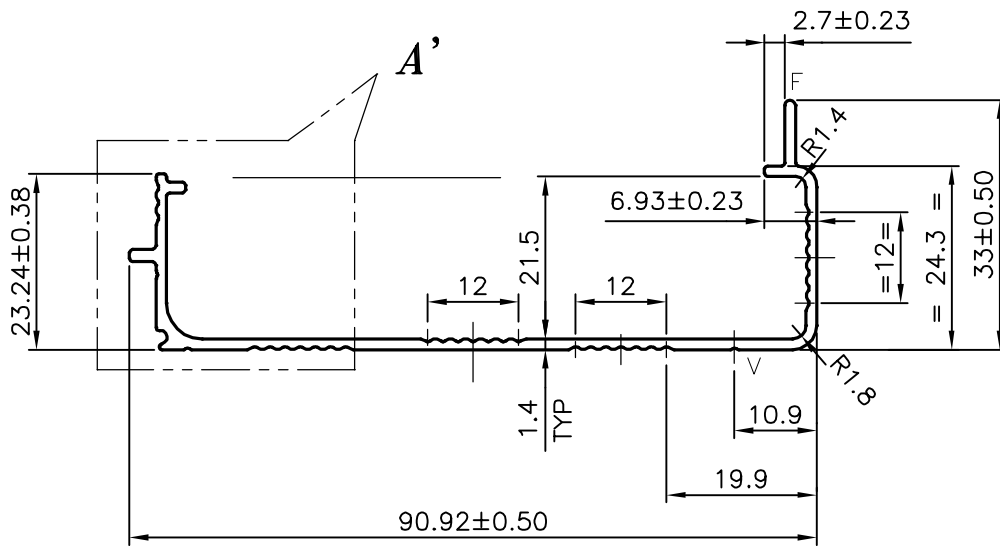


P-9207
X1187
38004



FLATNESS:- ±0.79
STRAIGHTNESS:- 1.7 mm/M
TWIST:- 1.7 mm/M
ANGULARITY:- ±2'

DETAIL-A
SCALE:-3:1



GENERAL WALL THICKNESS = $1.4 \begin{matrix} +0.24 \\ -0.00 \end{matrix}$
V = VEE GROOVE 0.30xR0.30 (3 PLACES)
F = FULL RADIUS (1 PLACE)



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	09-05-2009
CHECKED		
APPROVED		

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	202.237
PERIMETER mm.	306.748
WEIGHT kg/m	0.546

PARTY'S NAME	TATA BP SOLAR INDIA LTD., BANGALORE
PARTY'S DRAWING No.	DVP2415C REV. 2 (LIGHTER OF ' X418')
ALLOY & TEMPER	HE9 P
DESCRIPTION	COLLECTOR FRAME SIDES

DRAWING No.	SECTION No.
P-9207	-
X1187	X1187
38004	38004