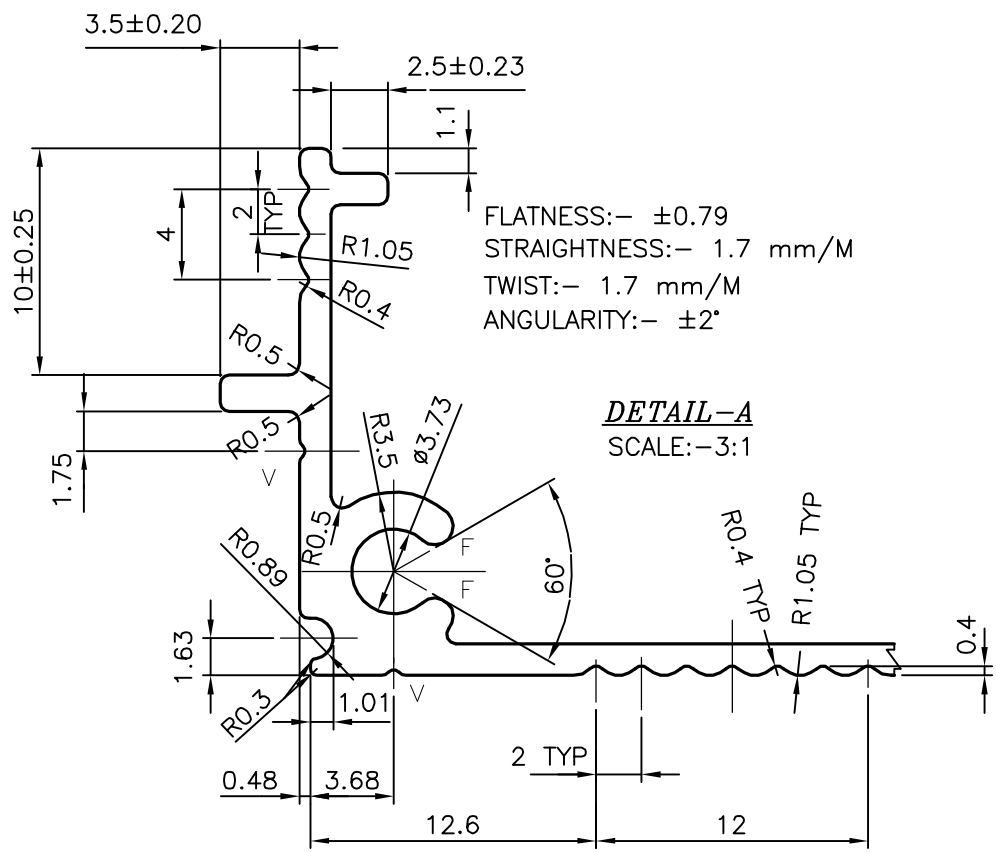
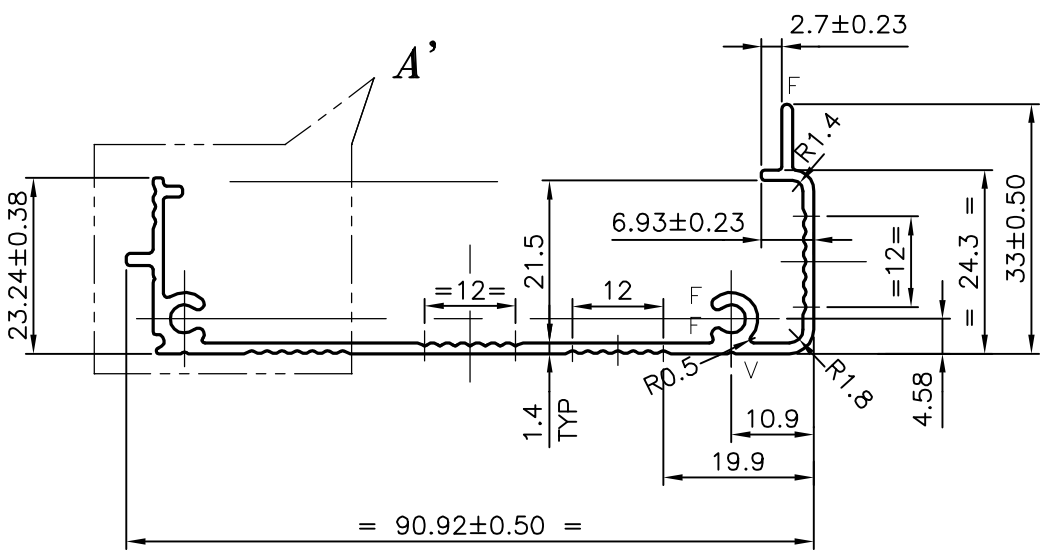


P-9208
X1188
38005




FLATNESS:- ±0.79
STRAIGHTNESS:- 1.7 mm/M
TWIST:- 1.7 mm/M
ANGULARITY:- ±2°

DETAIL-A
SCALE:-3:1



GENERAL WALL THICKNESS = $1.4 \begin{matrix} +0.24 \\ -0.00 \end{matrix}$
V = VEE GROOVE 0.30xR0.30 (3 PLACES)
F = FULL RADIUS (5 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE	
		DRAWN	J.P.KAUSHIK 09-05-2009	
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		SCALE	1:1	
PARTY'S NAME		TATA BP SOLAR INDIA LTD., BANGALORE	AREA mm ²	240.637
PARTY'S DRAWING No.		DVP2415C REV. 1 (LIGHTER OF ' X419')	PERIMETER mm.	337.133
ALLOY & TEMPER		HE9 P	WEIGHT kg/m	0.650
DESCRIPTION		COLLECTOR FRAME TOP AND BOTTOM	DRAWING No.	P-9208
			SECTION No.	-
			X1188	X1188
			38005	38005