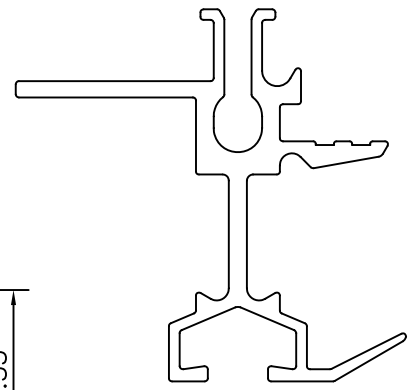


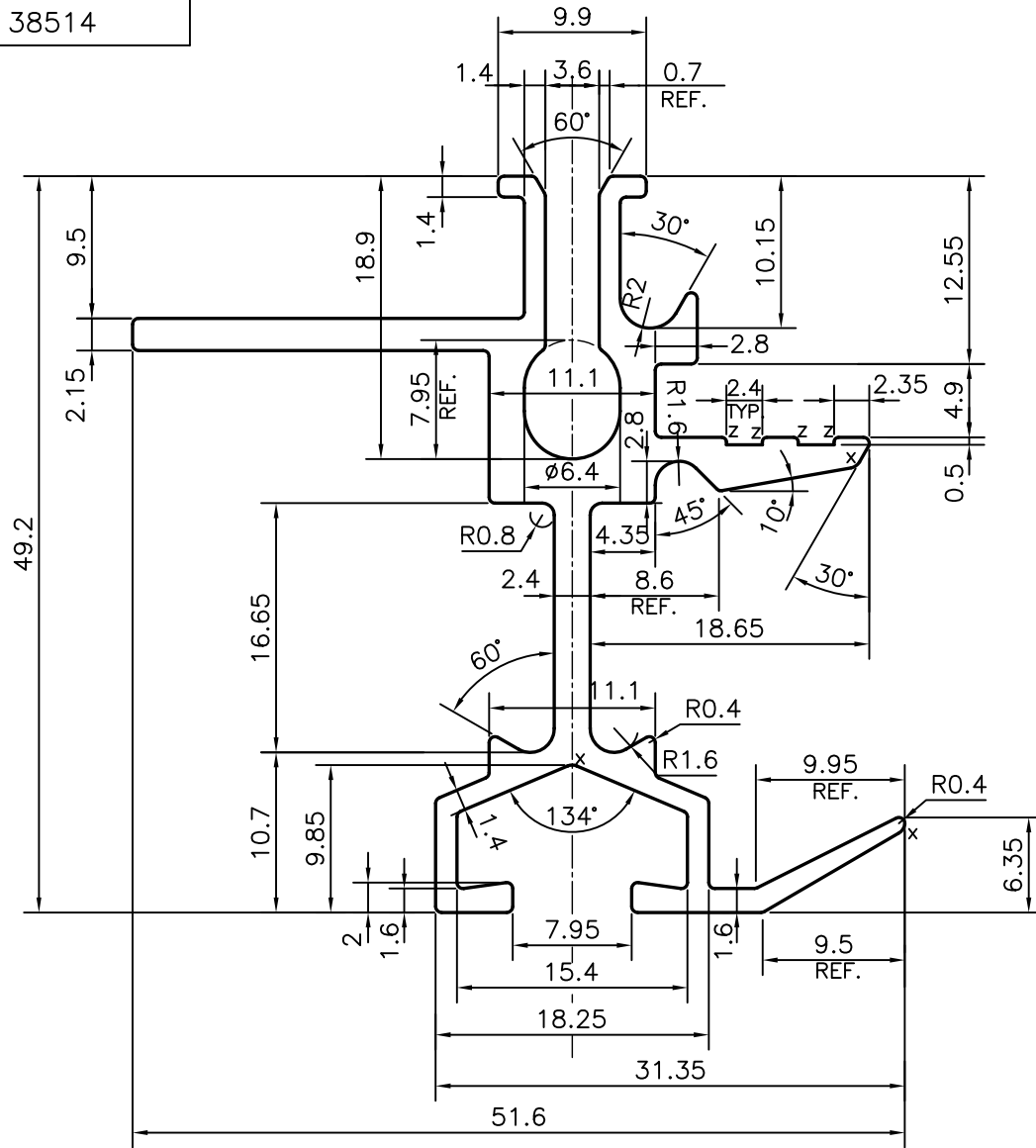
P-13554-1

S4107

38514



SCALE: - 1:1



X = RADIUS 0.8 mm. (3 PLACES)

Z = RADIUS 0.3 mm. (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	02-05-2014
CHECKED		
APPROVED	S.S.GARG	13-05-2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	341.477
PERIMETER mm.	333.978
WEIGHT kg/m	0.922

PARTY'S NAME	SAVEER BIOTECH LTD., NOIDA
PARTY'S DRAWING No.	SBBN-42 & REQUIREMENT
ALLOY & TEMPER	6063 T6
DESCRIPTION	ARCHITECTURAL SECTION

DRAWING No.	SECTION No.
P-13554-1	-
S4107	S4107
38514	38514