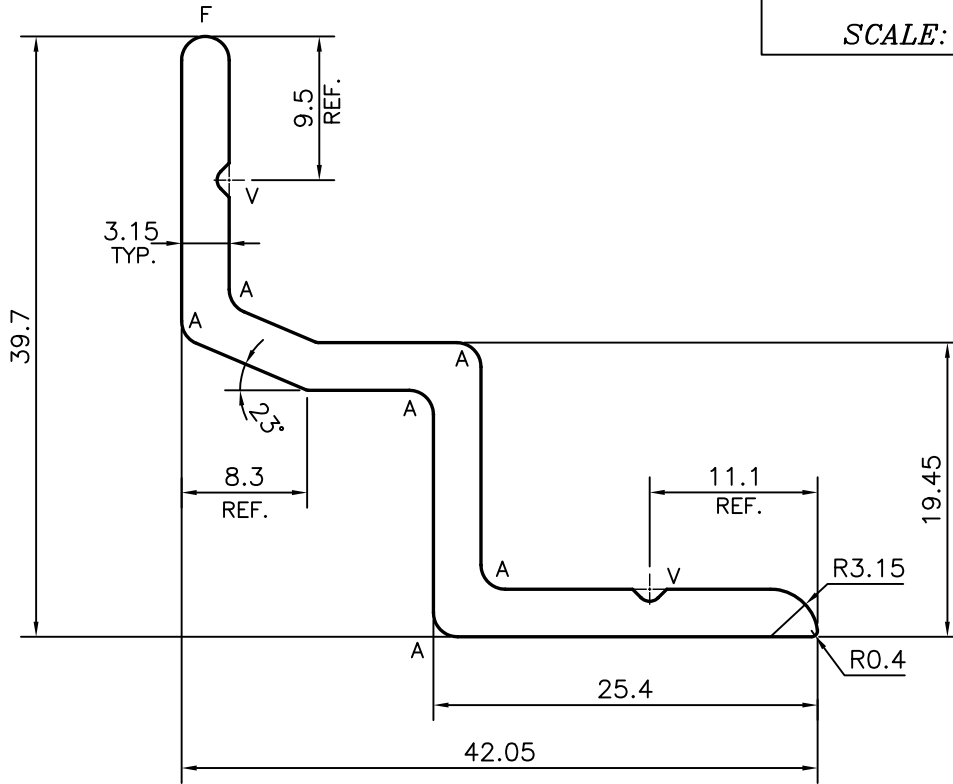
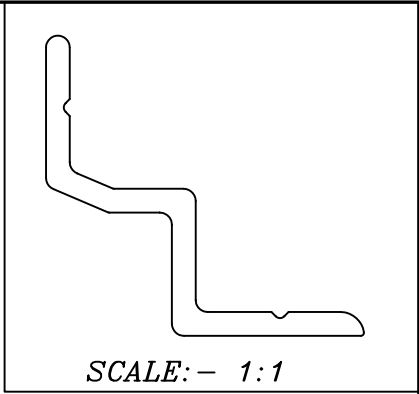



P-13556
S4108
38515



A = RADIUS 1.6 mm. (6 PLACES)
 F = FULL RADIUS (1 PLACE)
 V = VEE GROOVE 0.8x90° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH
		CHECKED	
		APPROVED	S.S.GARG
			13-05-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE	2:1
		AREA mm ²	234.656
		PERIMETER mm.	153.83
		WEIGHT kg/m	0.634
		DRAWING No.	SECTION No.
PARTY'S NAME	SAVEER BIOTECH LTD., NOIDA	P-13556	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-RAFTER SUPPORT	S4108	S4108
ALLOY & TEMPER	6063 T6	38515	38515
DESCRIPTION	ARCHITECTURAL SECTION		