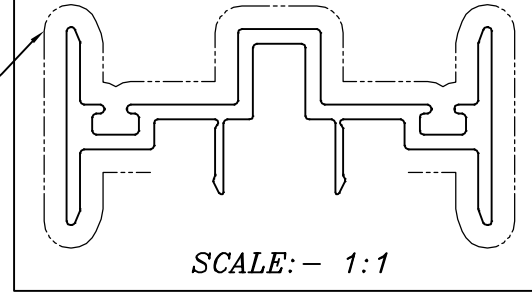


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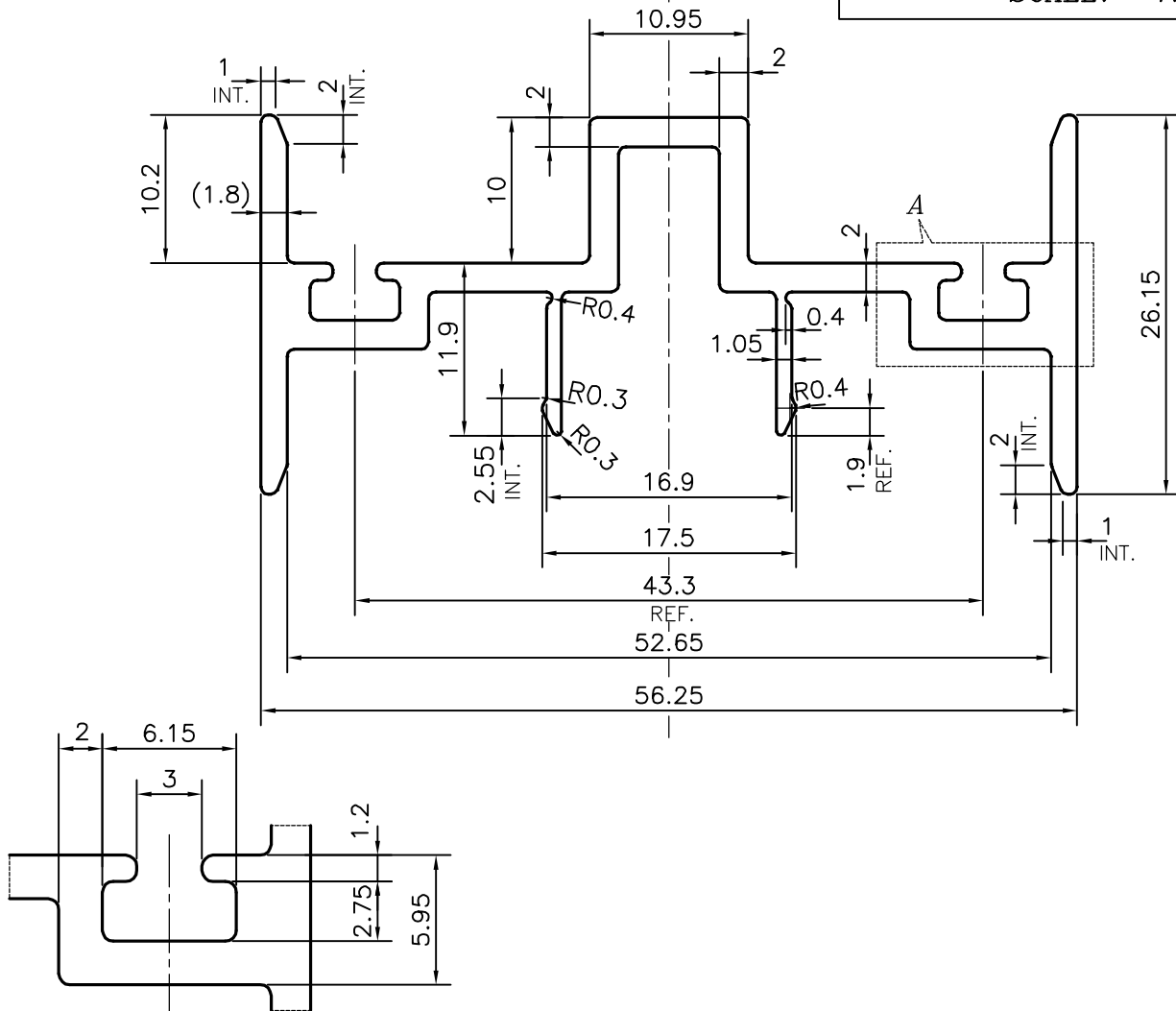
S3954

38525

EXPOSED SURFACE



SCALE:- 1:1



DETAIL OF "A"
SCALE 3:1

ISSUE (2) :-

DRAWING MODIFIED AS PER PARTY REQUIREMENT.

PROFILE SHOULD BE MATCH WITH PLASTIC COMPONENT.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	15-05-2014
CHECKED		
APPROVED	S.S.GARG	25-06-2014
SCALE		2:1
AREA mm ²		292.272
PERIMETER mm.		309.812
WEIGHT kg/m		0.789
DRAWING No.		SECTION No.
P-13235		-
S3954		S3954(ISSUE-2)
38525		38525

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	TORFENSTER SYSTEMS (I) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ARCHITECTURAL SECTION