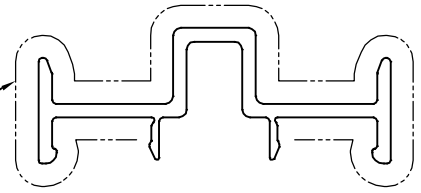


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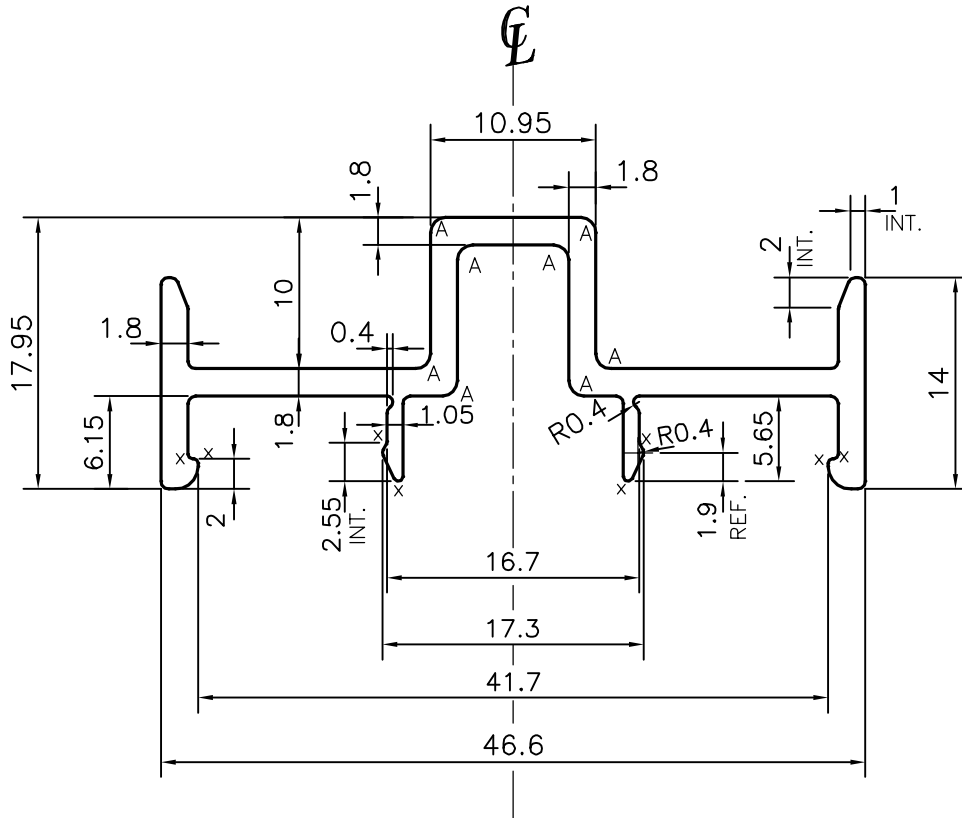
S3955

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EXPOSED SURFACE



SCALE:- 1:1



A = RADIUS 1 mm. (8 PLACES)
 X = RADIUS 0.3 mm. (8 PLACES)

ISSUE (2) :-

- DRAWING MODIFIED AS PER PARTY REQUIREMENT.
- PROFILE SHOULD BE MATCH WITH PLASTIC COMPONENT.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	15-05-2014
CHECKED		
APPROVED	S.S.GARG	25-06-2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	174.983
PERIMETER mm.	201.745
WEIGHT kg/m	0.472

PARTY'S NAME	TORFENSTER SYSTEMS (I) PVT. LTD., BANGALORE	DRAWING No.	P-13236-1	SECTION No.	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & REQUIREMENT		S3955		S3955 (ISSUE-2)
ALLOY & TEMPER	HE9 WP		38526		38526
DESCRIPTION	ARCHITECTURAL SECTION				