

ISSUE-2
DIMENSION CHANGED FROM :-
6 TO 6.6 mm.
7 TO 6.3 mm.

ISSUE-3
DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.
DIMENSION 60° ADDED.
DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.

ISSUE-4
DIMENSION CHANGED FROM :-
6.8 TO 6.1 mm.
6.3 TO 6.1 mm.
ANGLE CHANGED FROM 60° TO 45°
DIMENSION 7 mm. ADDED.
ISSUE-4
DIMENSION CHANGED FROM :-
6.8 TO 6.6 mm.
RADIUS R0.91 ADDED.

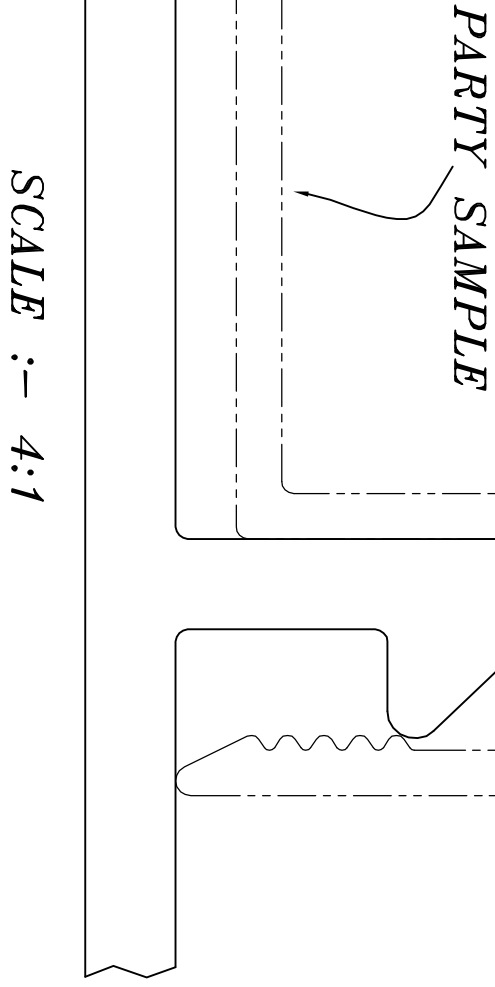
A = RADIUS 1.2 mm. (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | |
|---------------------|----------------------|----------------------|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 |

| | | | |
|--|---|---|--|
| <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p> | <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p> | | <p>DRAWN NAME DATE</p> <p>PARVESH 15-06-2015</p> |
| | <p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED</p> | <p>SCALE 1:1</p> <p>AREA mm² 984.487</p> <p>PERIMETER mm. 666.642</p> <p>WEIGHT kg/m 2.658</p> | <p>CHECKED</p> <p>APPROVED S.S.GARG 16-06-2015</p> |

| | | | | | |
|---------------------|-------------------------------|-------------|---------|-------------|---------------|
| PARTY'S NAME | SANFIELD (INDIA) LTD., BHOPAL | DRAWING No. | P-14334 | SECTION No. | - |
| PARTY'S DRAWING No. | SPNG-600 | | S4368 | | S4368-ISSUE-4 |
| ALLOY & TEMPER | 6063 T6 | | 38565 | | 38565 |
| DESCRIPTION | COVER PLATE SECTION | | | | |



SCALE :- 4:1