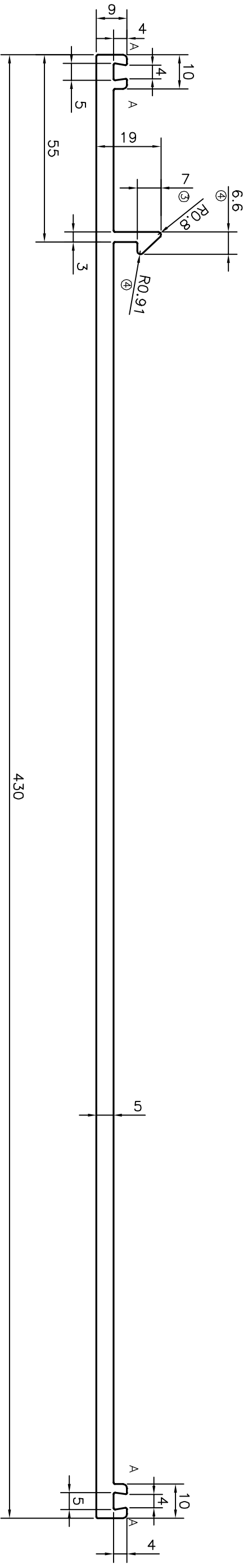


P-14336-1  
S4371  
38566



**ISSUE-2**

DIMENSION CHANGED FROM :-  
6 TO 6.6 mm.  
7 TO 6.3 mm.  
R1 TO R0.4mm.  
DIMENSION 60° ADDED.  
DRAWING CHANGED AS PER MATCHING SAMPLE.

**ISSUE-3**

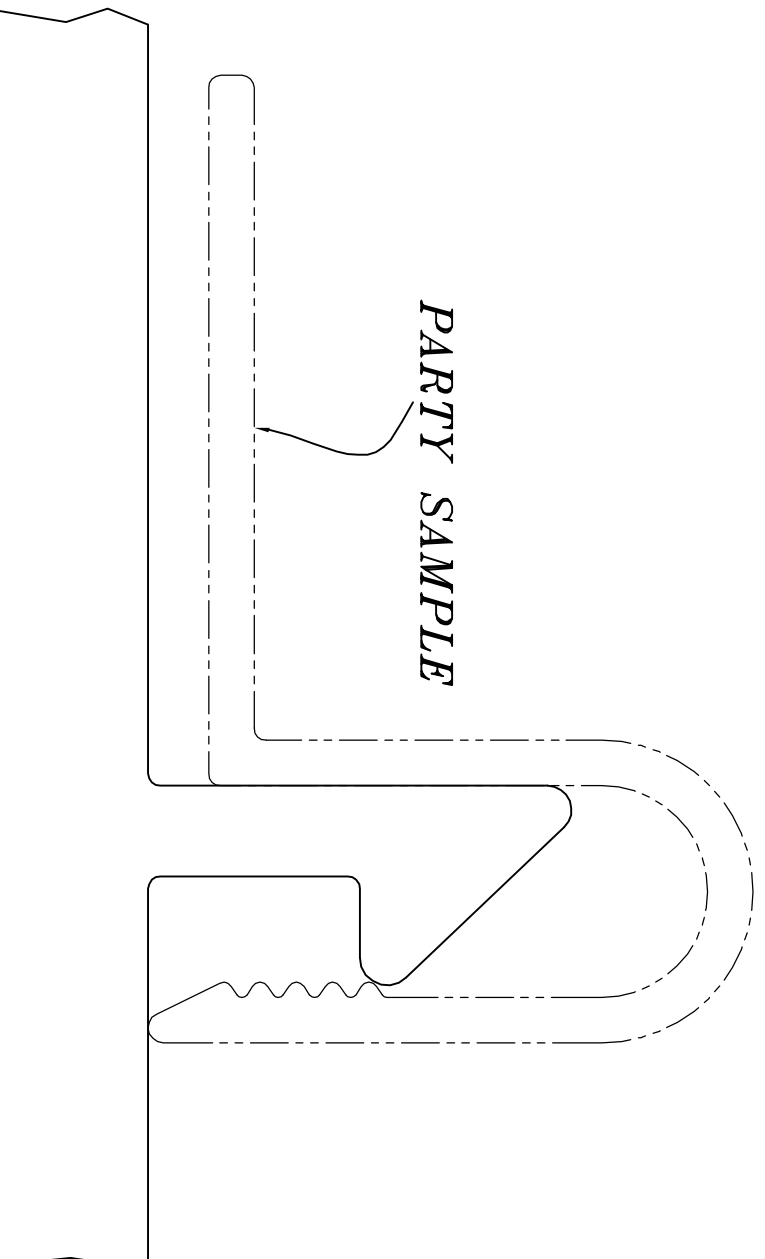
DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.  
DIMENSION CHANGED FROM :-  
6.6 TO 6.8 mm.  
6.3 TO 6.1 mm.  
ANGLE CHANGED FROM 60° TO 45°  
DIMENSION 7 mm. ADDED.

**ISSUE-4**

DIMENSION CHANGED FROM :-  
6.8 TO 6.6 mm.  
RADIUS R0.91 ADDED.

A = RADIUS 1.2 mm. (4 PLACES)

**PARTY SAMPLE**



**SCALE :- 4:1**

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<b>JINDAL</b>		<b>JINDAL ALUMINIUM LTD.</b>	
SYMBOL OF QUALITY AN ISO 9001 COMPANY		BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	SANFIELD (INDIA) LTD., BHOPAL		
PARTY'S DRAWING No.	SNPG-1000		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	COVER PLATE SECTION		
DRAWN	NAME	DATE	
CHECKED	PARVESH	15-06-2015	
APPROVED	S.S.GARG	16-06-2015	
SCALE	0.8:1		
AREA	mm <sup>2</sup>	2244.087	
PERIMETER	mm.	930.642	
WEIGHT	kg/m	6.059	
DRAWING No.	SECTION No.		
P-14336-1	-		
S4371	S4371-ISSUE-4		
38566	38566		