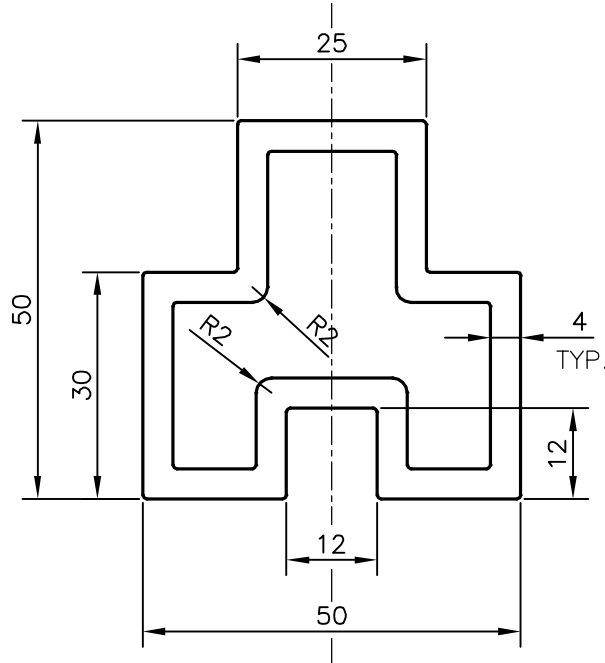


P-16673


S5256

38575



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	KIRAN	29-12-2016
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJ	11-01-2017
		SCALE		1:1
PARTY'S NAME S&T INTERIORS & CONTRACTING SERVICES, BANGALORE		AREA	mm ²	828.781
		PERIMETER	mm.	221.425
PARTY'S DRAWING No. AS PER SAMPLE		WEIGHT	kg/m	2.238
		DRAWING No.	SECTION No.	
ALLOY & TEMPER 6063 T6		P-16673	-	
		S5256	S5256	
DESCRIPTION MISC. SECTION		38575	38575	