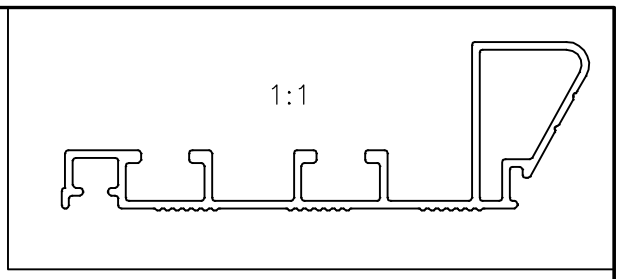
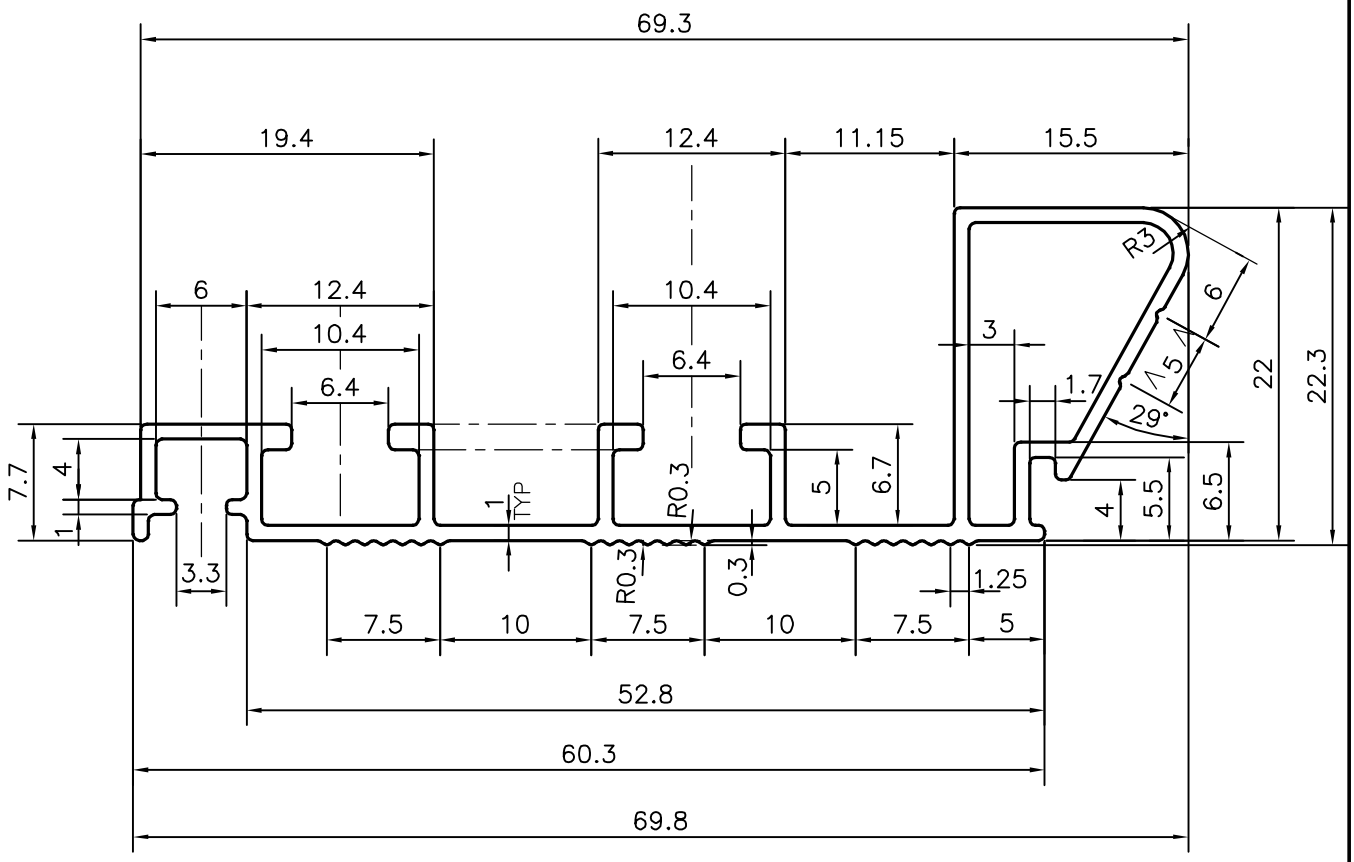
P-17321
38583





V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	13-07-2017
CHECKED		
APPROVED	B.NATARAJA	29-07-2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER, IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	175.487
PERIMETER mm.	265.86
WEIGHT kg/m	0.474

PARTY'S NAME	GENERAL CATEGORY, DELHIMARKET
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	HE9 WP
DESCRIPTION	MISC. SECTION

DRAWING No.	SECTION No.
P-17321	–
38583	38583