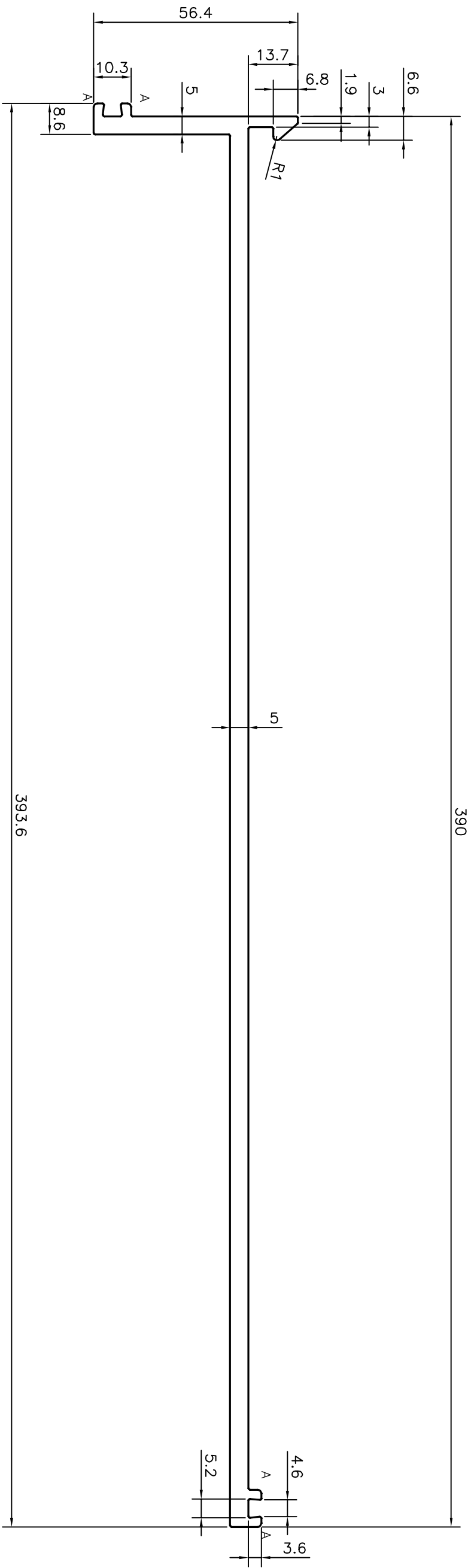



P-14332-1
S4367
38584



A = RADIUS 1 mm. (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)		DRAWN NAME: <b>PARYESH</b> DATE: 16-01-2015 CHECKED APPROVED S.S.GARG 27-01-2015
	1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED		1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH

PARTY'S NAME	SANFIELD (INDIA) LTD., BHOPAL		DRAWING No.	P-14332-1	SECTION No.	-
PARTY'S DRAWING No.	SMJG-1000 & AS PER PROPOSAL		DRAWING No.	S4367	SECTION No.	-
ALLOY & TEMPER	6063 T6		DRAWING No.	38584	SECTION No.	-
DESCRIPTION	COVER PLATE SECTION		DRAWING No.	38584	SECTION No.	-