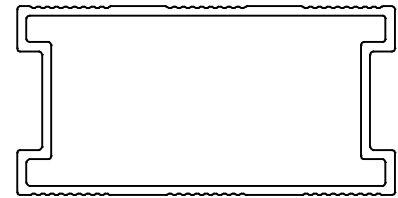


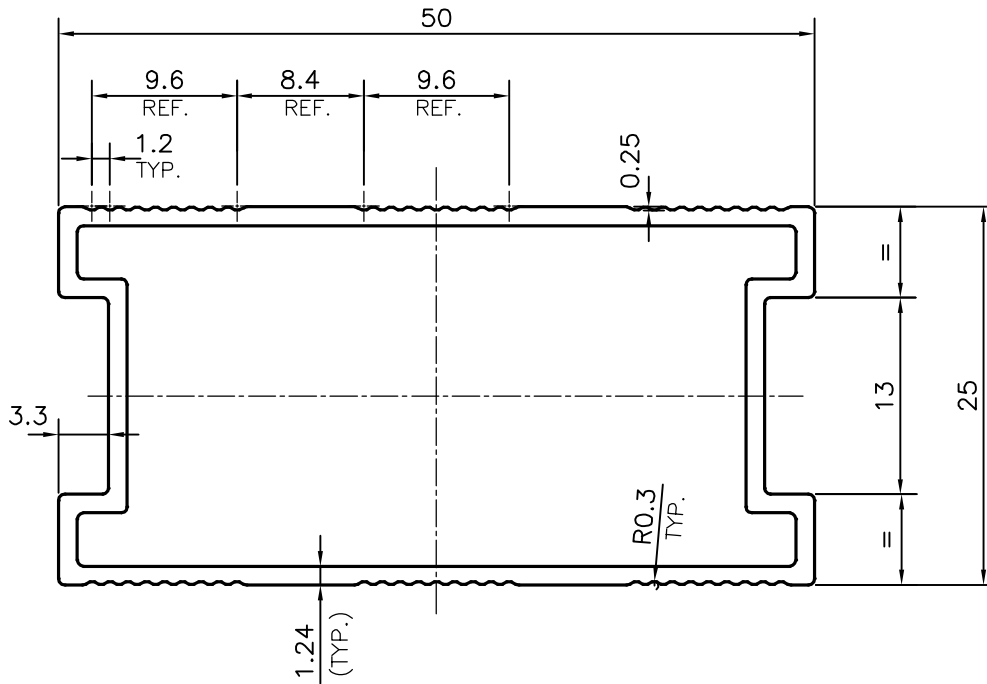
P-13820-1

X1781

38606



SCALE :- 1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

|                     |                      |                      |   |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38  | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M<br>2. TWIST=1.7mm/M<br>3. ANGULARITY= ±2°<br>4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46  | UPTO 160.0mm - ±1.02 |   |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53  | UPTO 200.0mm - ±1.14 |   |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69  | UPTO 250.0mm - ±1.40 |   |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 |   |



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

|             |                 |            |
|-------------|-----------------|------------|
|             | NAME            | DATE       |
| DRAWN       | PARVESH         | 13-08-2014 |
| CHECKED     |                 |            |
| APPROVED    | S.S.GARG        | 20-09-2014 |
| SCALE       |                 | 2:1        |
| AREA        | mm <sup>2</sup> | 188.113    |
| PERIMETER   | mm.             | 167.475    |
| WEIGHT      | kg/m            | 0.508      |
| DRAWING No. | SECTION No.     |            |
| P-13820-1   | -               |            |
| X1781       | X1781           |            |
| 38606       | 38606           |            |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

|                     |                                |
|---------------------|--------------------------------|
| PARTY'S NAME        | BHANSALI ALUMINIUM CO., MUMBAI |
| PARTY'S DRAWING No. | 33466 (M)                      |
| ALLOY & TEMPER      | 6063 T6                        |
| DESCRIPTION         | ARCHITECTURAL SECTION          |