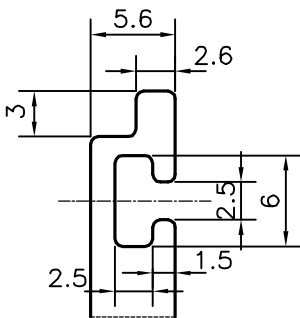
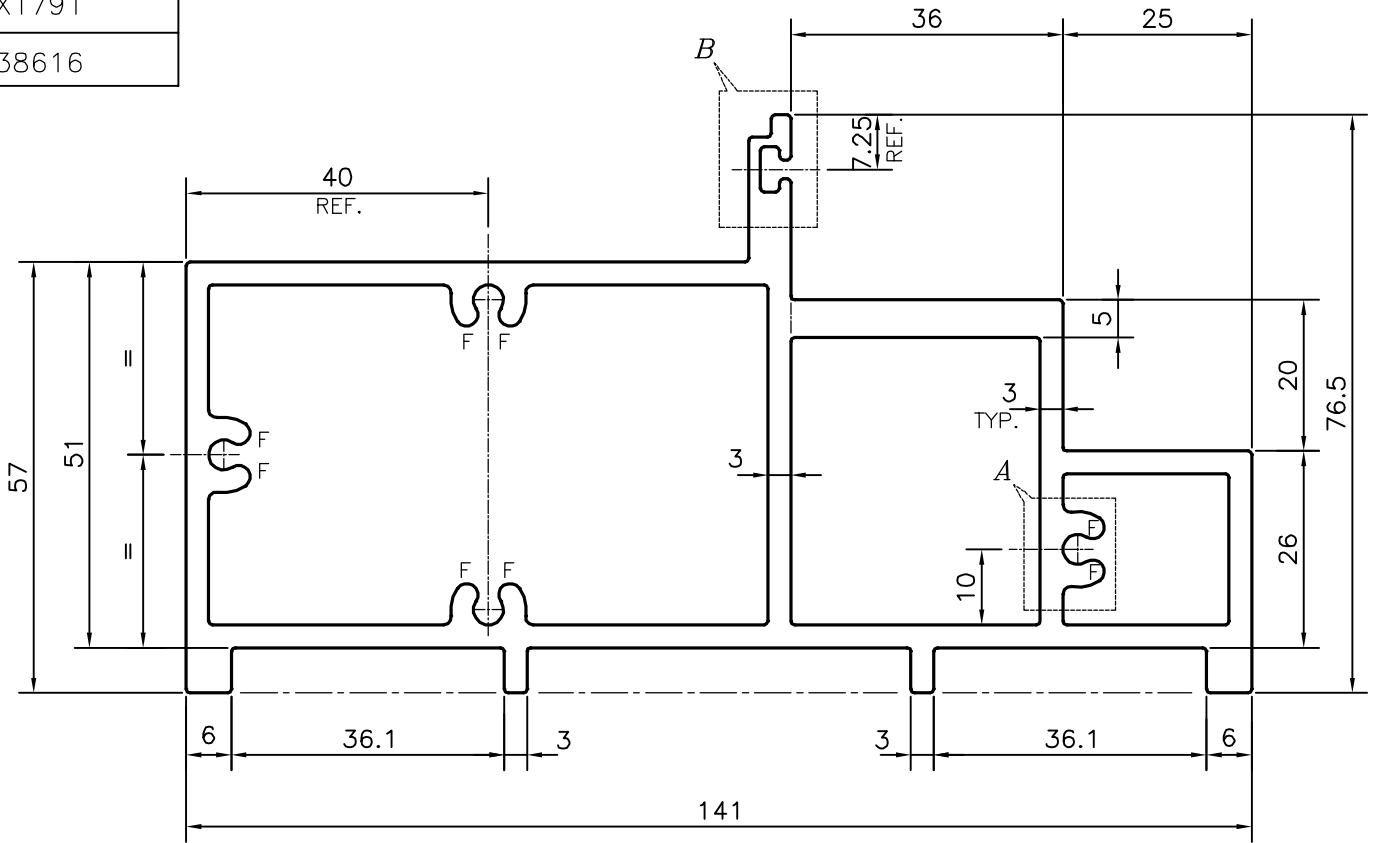
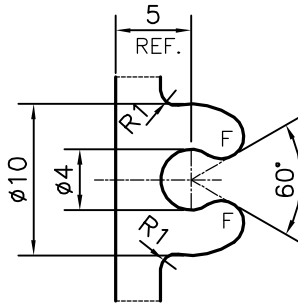


P-13837-1
X1791
38616



DETAIL OF "B"
SCALE 2:1




DETAIL OF "A"
SCALE 2:1

F = FULL RADIUS (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH
		CHECKED	
		APPROVED	S.S.GARG
			20-09-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	1686.566
		PERIMETER mm.	479.133
		WEIGHT kg/m	4.554
PARTY'S NAME	BHANSALI ALUMINIUM CO., MUMBAI	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER DRAWING	P-13837-1	-
ALLOY & TEMPER	6063 T6	X1791	X1791
DESCRIPTION	ARCHITECTURAL SECTION	38616	38616