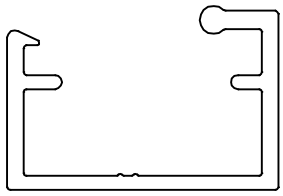
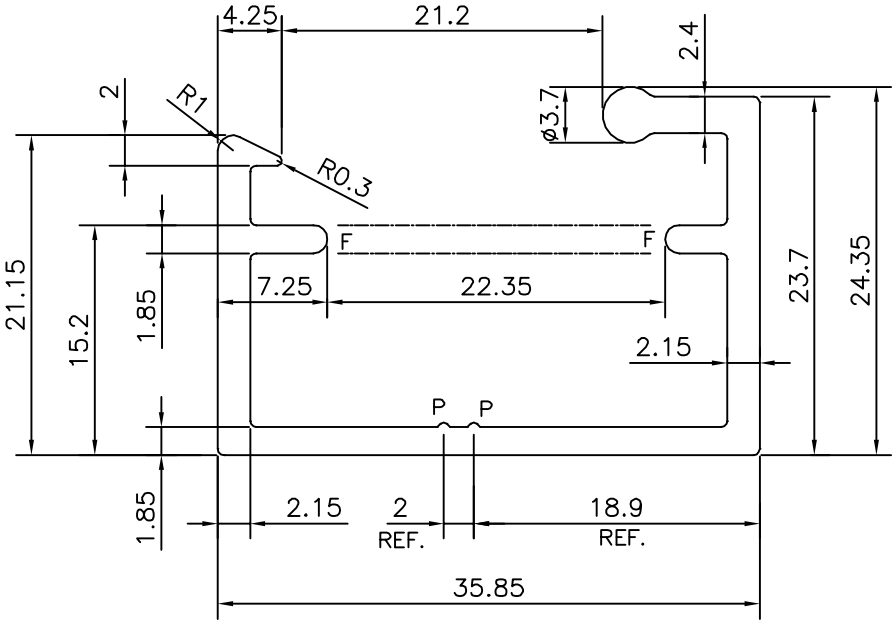
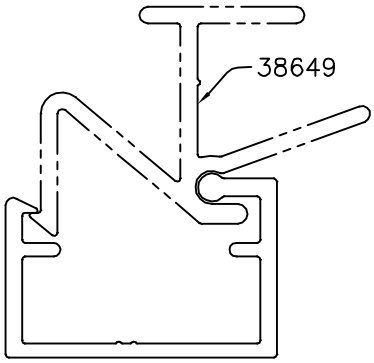
| |
|---|
| P–15970 |
| S4978 |
| 38648 |



SCALE:– 1:1




F = FULL RADIUS (2 PLACES)
P = PIP 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---|---|---|---|
| UPTO 6.40mm – ±0.20 | UPTO 32.0mm – ±0.38 | UPTO 120.0mm – ±0.85 | 1. STRAIGHTNESS=1.7mm/M |
| UPTO 10.0mm – ±0.23 | UPTO 50.0mm – ±0.46 | UPTO 160.0mm – ±1.02 | 2. TWIST=1.7mm/M |
| UPTO 12.0mm – ±0.25 | UPTO 60.0mm – ±0.53 | UPTO 200.0mm – ±1.14 | 3. ANGULARITY= ±2° |
| UPTO 16.0mm – ±0.28 | UPTO 80.0mm – ±0.69 | UPTO 250.0mm – ±1.40 | 4. FLATNESS =0.007xWIDTH |
| UPTO 25.0mm – ±0.30 | UPTO 100.0mm – ±0.75 | UPTO 300.0mm – ±1.65 | |

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

# JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

| | NAME | DATE |
|---|---|---|
| DRAWN | PARVESH | 21–06–2016 |
| CHECKED | | |
| APPROVED | S.S. GARG | 23–06–2016 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

| | |
|---|---|
| SCALE | 2:1 |
| AREA $mm^2$ | 195.262 |
| PERIMETER mm. | 192.065 |
| WEIGHT kg/m | 0.527 |

| | |
|---|---|
| PARTY'S NAME | WIENERBERGER INDIA PVT. LIMITED, BANGALORE |
| PARTY'S DRAWING No. | AS PER PROPOSAL DRAWING |
| ALLOY & TEMPER | HE9 WP |
| DESCRIPTION | ARCHITECTURAL SECTION |

| DRAWING No. | SECTION No. |
|---|---|
| P–15970 | – |
| S4978 | S4978 |
| 38648 | 38648 |
| | |
| | |