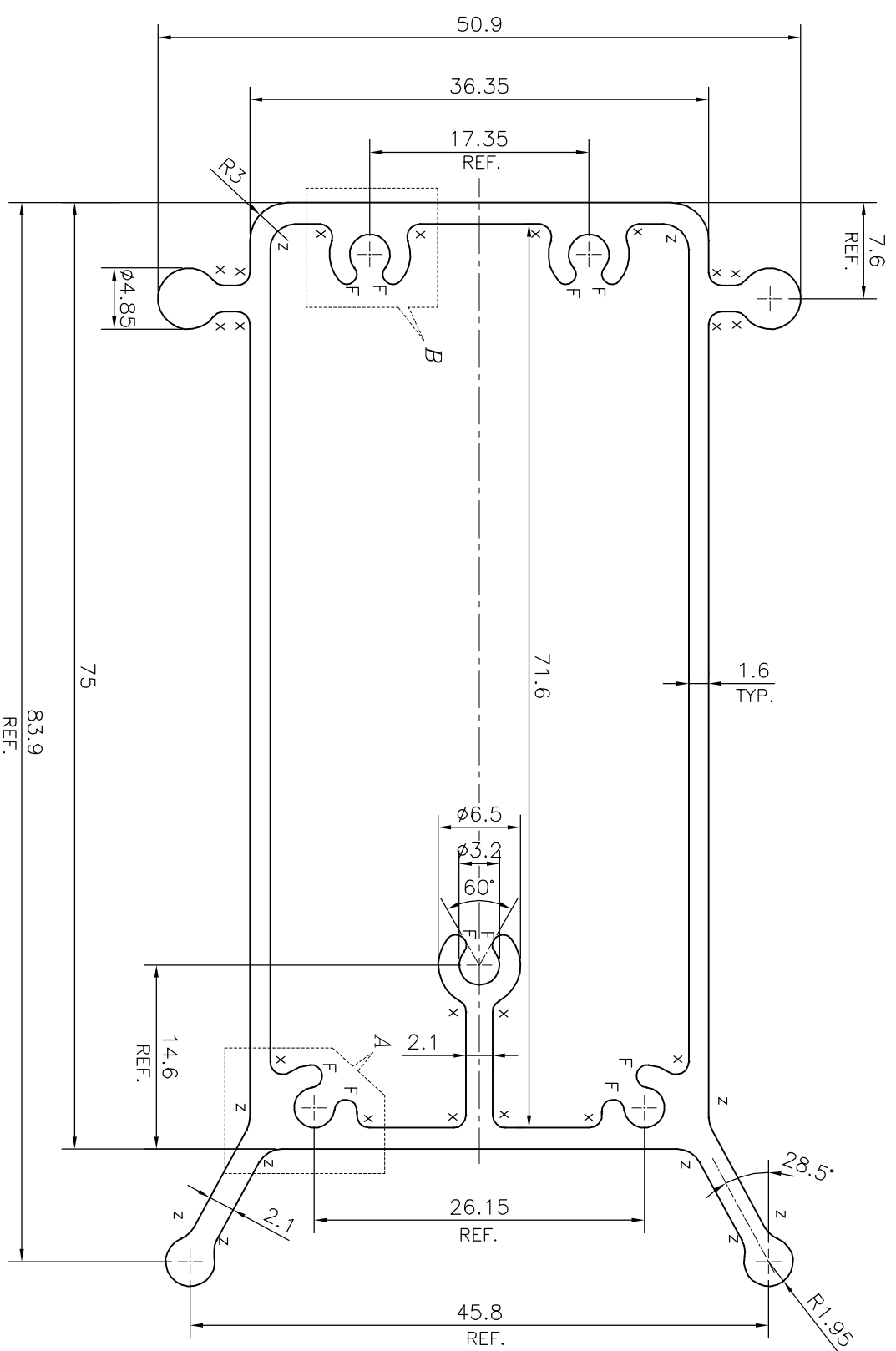
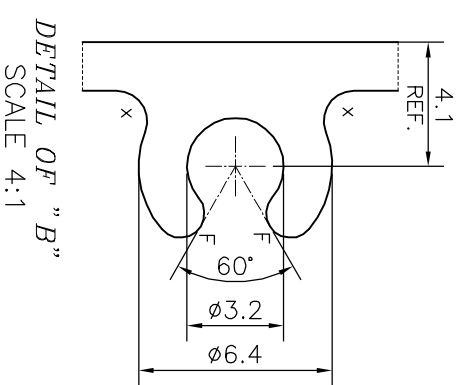
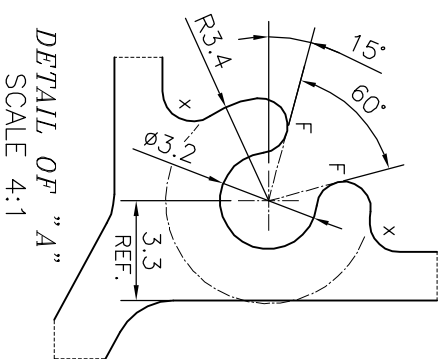
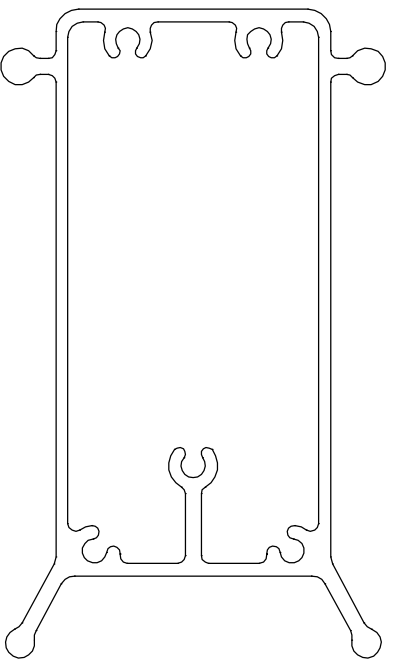


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Z = RADIUS 2 mm. (10 PLACES)
X = RADIUS 1 mm. (20 PLACES)
F = FULL RADIUS (8 PLACES)



SCALE: - 1:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75
UPTO 120.0mm - ±0.85	UPTO 160.0mm - ±1.02
UPTO 200.0mm - ±1.14	UPTO 250.0mm - ±1.40
UPTO 300.0mm - ±1.65	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME		XINDO WINDOW PVT. LTD., CHENNAI	
PARTY'S DRAWING No.		AS PER AUTOCAD DRAWING	
ALLOY & TEMPER		HE9 WP	
DESCRIPTION		ARCHITECTURAL SECTION	
DRAWN	NAME	DATE	
CHECKED	PARVESH	01-09-2016	
APPROVED	S.S. GARG	20-09-2016	
SCALE		2:1	
AREA mm ²		573.514	
PERIMETER mm.		301.64	
WEIGHT kg/m		1.548	
DRAWING No.		SECTION No.	
P-16225-2		-	
X2077		X2077	
38664		38664	