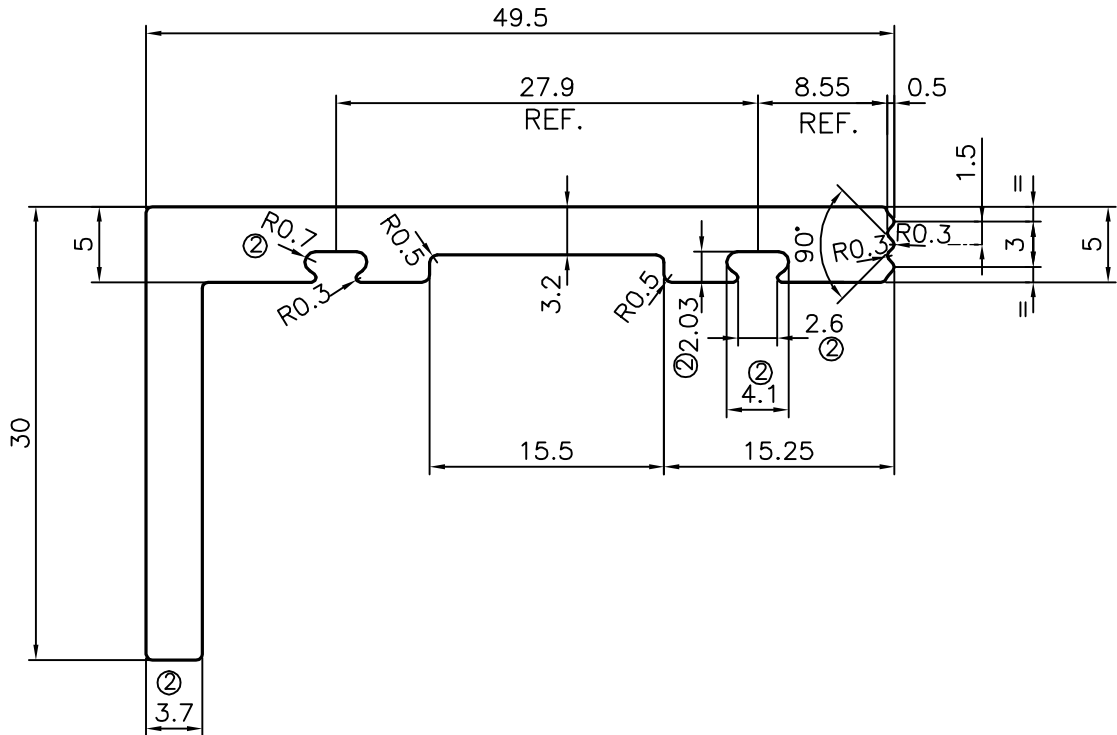
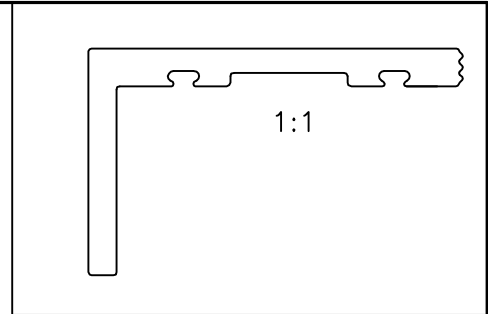
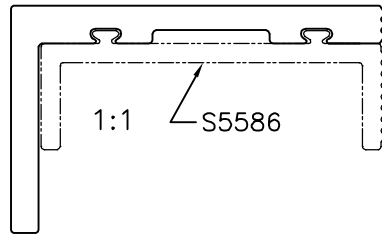


P-17571

S5550

38696



ISSUE-2

DIMENSION CHANGED FROM 3.7 mm TO 4.1 mm, FROM 1.76 mm TO 2.6 mm,
 FROM 1.8 mm TO 2.03 mm & RADIUS FROM 0.3 mm TO 0.7 mm
 THICKNESS CHANGED FROM 4.0 mm TO 3.7 mm
 WEIGHT ALSO CHANGED FROM 0.833 TO 0.801 kg/m

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | | |
|----------|-------------|------------|
| | NAME | DATE |
| DRAWN | J.P.KAUSHIK | 11-12-2017 |
| CHECKED | | |
| APPROVED | B.NATARAJA | 16-12-2017 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

| | |
|----------------------|---------|
| SCALE | 2:1 |
| AREA mm ² | 296.489 |
| PERIMETER mm. | 175.61 |
| WEIGHT kg/m | 0.801 |

| | |
|---------------------|--|
| PARTY'S NAME | WEST COAST ENGINEERING WORKS PVT. LTD., MUMBAI |
| PARTY'S DRAWING No. | DRG-513/2 R-1 |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | MISC. SECTION |

| | |
|-------------|----------------|
| DRAWING No. | SECTION No. |
| P-17571 | - |
| S5550 | S5550(ISSUE-2) |
| 38696 | 38696 |