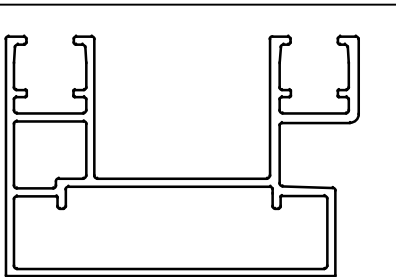


TWIST = $\pm 1/4^\circ/300$ mm./mtr.
 FLATNESS = WIDTH X 0.005mm.
 STRAIGHTNESS = 1.50 mm./mtr.
 ANGULARITY = $\pm 1.5^\circ$



ACTUAL SIZE


NOTE:-

WEIGHT :- 1.222 KG/M. = +5% MAX.

NOTE:-

$r = 0.50R$

UN MARKED RADIUS 0.40mm.

 JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		NAME	DATE
		DRAWN	PARVESH 15-12-2021
SYMBOL OF QUALITY AN ISO 9001 COMPANY		CHECKED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		APPROVED	
PARTY'S NAME		SCALE	1:1
PARTY'S DRAWING No.		AREA mm ²	452.55
ALLOY & TEMPER		PERIMETER mm.	375.08
DESCRIPTION		WEIGHT kg/m	1.222
WINDOW SECTION		DRAWING No.	SECTION No.
		IAL-D-6488	-
		46059	46059