



**NOTE:-**  
 $r = 0.50R$   
 $R = 1.00R$

**PLEASE SPECIFY THE EXPOSED SURFACE**

LOCATION:-P1 - 4HOLE  
 ALL DIMENSION ARE IN mm.  
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008  
 UNLESS SPECIFIED

TWIST=±1.4°/300 M.M./M.  
 FLATNESS= WIDTH X 0.005mm.  
 STRAIGHTNESS= 1.50 M.M./MTR.  
 ANGULARITY=±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG. PVLTEMP4025		PARTY NAME M/S PRANAV VIKAS INDIA LTD.		REF:- AS PER EMAIL ON Dt.-23.01.15					
				DRAWN	DHARMVIR	27.01.15	AREA	142.05	MM <sup>2</sup>
				CHECKED	<i>[Signature]</i>	6.4.15	WEIGHT	0.383	KG/M.
				APPROVED	<i>[Signature]</i>	6.4.15	WT. RANGE	-----	Kg/12
	(A)	+0.40 TOL. -0.10 WAS -0.00mm.	<i>[Signature]</i>	SCALE	1:1 & 3:1	DATE	ALLOY	6063-T6	
001	(REF.)	AS PER EMAIL ON Dt.-03.02.15		CRITICAL DIM.	*		MAL NO	14682	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	A-1037	
A4		REVISION			EXT.	115.86			