



LOCATION:-P1 - 2HOLE  
 ALL DIMENSION ARE IN M.M.  
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER IS : 3965-1981  
 UNLESS SPECIFIED

TWIST=  $\pm 1/4^\circ/300$  M.M./M.  
 STRAIGHTNESS= 1.50 M.M./MTR.  
 ANGULARITY=  $\pm 1.5^\circ$

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		SKETCH	PARTY NAME <b>M/S SUDHIR GENSETS</b>			REF: - AS PER DIE ORDER FORM Dt.-09.12.11		
			DRAWN	<b>DHARMVIR</b>	<b>10.12.11</b>	AREA	<b>300.00</b> MM <sup>2</sup>	
			CHECKED	<i>[Signature]</i>	<b>20.12.11</b>	WEIGHT	<b>0.810</b> KG/M.	
			APPROVED	<i>[Signature]</i>	<b>20.12.11</b>	WT. RANGE	----- Kg/12'	
			SCALE	<b>1:1 &amp; 3:1</b>	DATE	ALLOY	<b>E91WP</b>	
<b>00</b>	<b>(REF.)</b>		CRITICAL DIM. *			MAL NO	<b>12638</b>	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	SEC.NO.	<b>A-353</b>	
		REVISION			EXT.			<b>74.00</b>