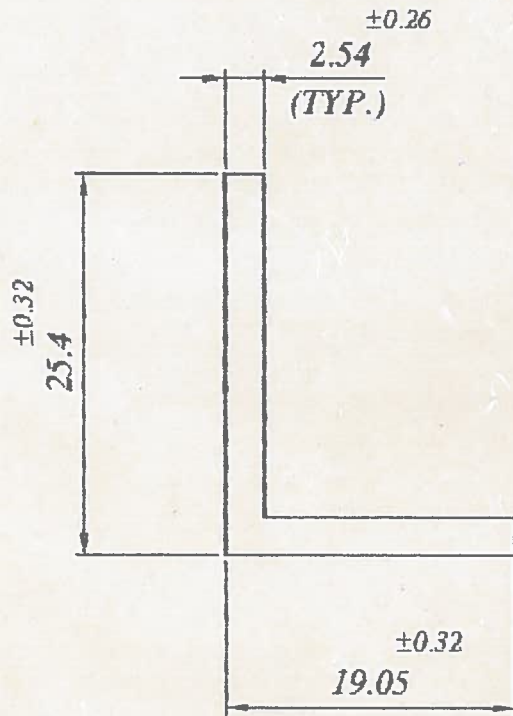


Actual Size



LOCATION:-

ALL DIMENSION ARE IN M.M.
UNSPECIFIED CORNER RADIUS:0.40

TOL AS PER B.S.1474:1987
UNLESS SPECIFIED

TWIST = 1/4°/300 M.M./M.

STRAIGHTNESS= 1.5 M.M./MTR.

ANGULARITY = 2°

JINDAL ALUMINIUM LTD. BHIWADI-301019

PARTY SAMPLE & DRG.		DRG.	PARTY NAME		M/No. ESS ESS INTERNATIONAL		REF:- AS PER INTER OFFICE MEMO DT.-24.03.05	
				DRAWN	ANAND SHARMA	30.03.05	AREA:	106.5 MM ²
				CHECKED	<i>[Signature]</i>	30.3.05	WEIGHT:	0.287 KG/M.
				APPROVED	<i>[Signature]</i>	30.3.05	WT. RANGE:	----- KG/12'
				SCALE 1:1 & 2:1		DATE	ALLOY: 6082-T6	
00				CRITICAL DIM. *			MAL.No. 9059	
REV. STATUS	REV. NO.		DESCRIPTION	SIGN DATE	PERIMETER	INT. -----	SEC.NO.	C - 713
			REVISION			EXT. 88.9		