

Note:-

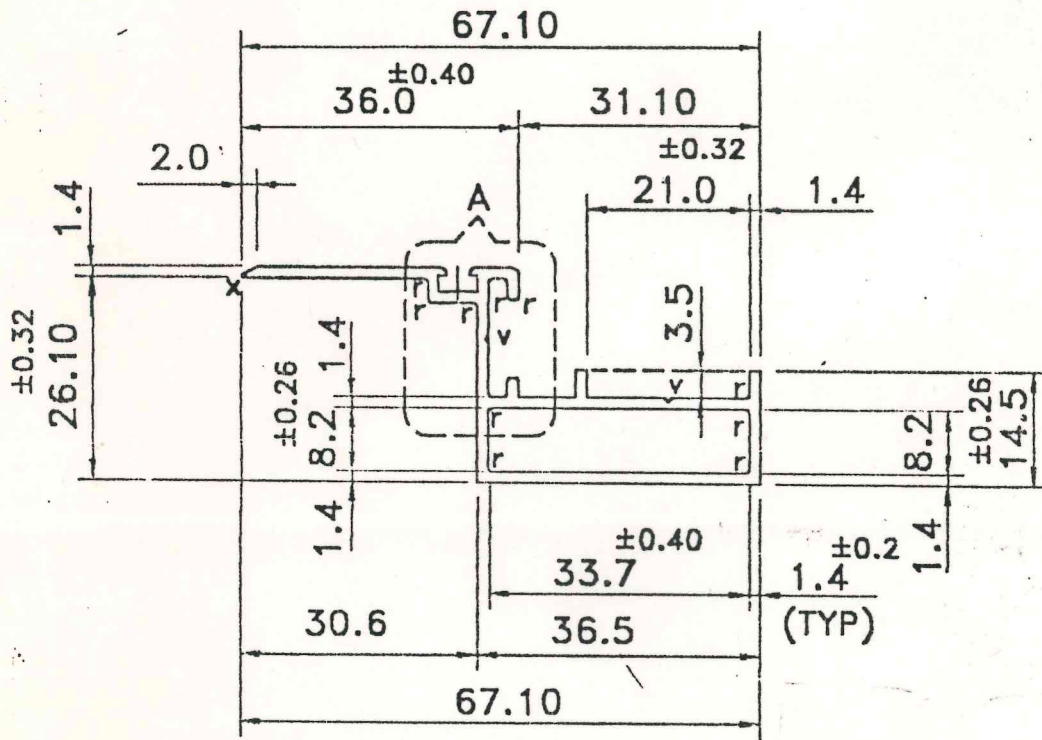
$x = 0.25R$

$r = 0.5R$

$R = 1.0R$

$v = 0.5 \times 1.0 \times 90^\circ$

DETAIL AT = A



SHUTTER

LOCATION:-P2 = 1Hole  
 UNSPECIFIED TOL.=±0.20  
 ALL DIMENSION ARE IN M.M.  
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987  
 UNLESS SPECIFIED

TWIST = 1/4"/300 M.M.  
 STRAIGHTNESS= ±1.5 M.M./MTR.  
 ANGULARITY = ±2°



MAHAVIR ALUMINIUM LIMITED BHIWADI-301019

PARTY SAMPLE & ORG. MAL/DIE/004		PARTY NAME		REF.No. I.O.M.	DATE:- 28.11.2000
				DRAWN S.K.SHARMA 09/12/2K	AREA: 221.0 MM <sup>2</sup>
				CHECKED <i>[Signature]</i> 20/4/01	WEIGHT: 0.597 KG/M.
				APPROVED <i>[Signature]</i> 20/4/01	WT. RANGE: Kg/12'
				SCALE 1:1 & 2:1	DATE ALLDY: 6063
				CRITICAL DIM. *	MAL.No. 7191
OO	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. 83.5
REV. STATUS	REV. NO.	REVISION	SIGN DATE	EXT. 226.5	SEC.NO. D- 3162