



Note:-
 F = FULL RADIUS
 R = 1.5R
 T = 1.0R

LOCATION:- P₂-1H.

ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

TWIST = 1/4°/300 M.M./M.
 STRAIGHTNESS= 1.5 M.M./MTR.
 ANGULARITY = 2°

JINDAL ALUMINIUM LTD. BHIWADI-301019

PARTY SAMPLE & DRG.		DRG.	PARTY NAME M/s. RAVI STAR (I) PVT. LTD.		REF.No. AS PER PARTY DRG. Date ; -4.03.06	
				DRAWNS.K.SHARMA	06.03.06	AREA: 231.0 MM ²
				CHECKED <i>[Signature]</i>	07.3.06	WEIGHT: 0.624 KG/M.
				APPROVED <i>[Signature]</i>	07.3.06	WT. RANGE: ----- Kg/12'
				SCALE 1:1&2:1	DATE	ALLOY: 6063
00				CRITICAL DIM. *		MAL.No. 9463
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. -----	SEC.NO. D-3990
		REVISION			EXT. 184.8	