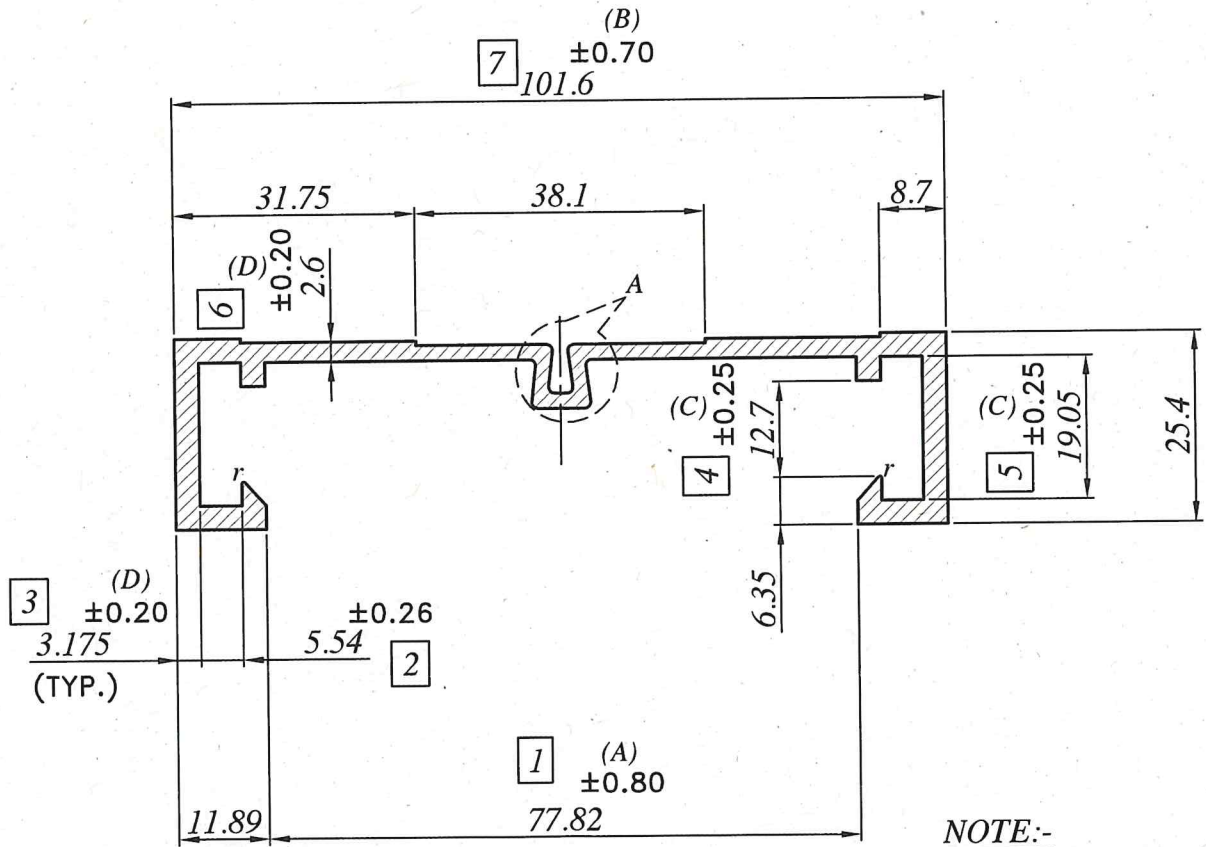


DETAIL AT-A



NOTE:-

$O = 0.80R$

$r = 0.25R$

LOCATION:- P1 - 1HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

TWIST = 1/4°/300M.M.M.
 STRAIGHTNESS = 1.5 M.M./MTR.
 ANGULARITY = ±2°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG. 70-009488-00B		PARTY NAME M/S CARYAIRE NOIDA			REF:-AS PER EMAIL Dt-07.03.08		
(D)	TOL. ±0.20 WAS ±0.26	DRAWN	DHARMVIR	12.03.08	AREA	504.40	MM ²
(C)	TOL. ±0.25 WAS ±0.32	CHECKED	SB	6.5.08	WEIGHT	1.362	KG/M.
(B)	TOL. ±0.70 WAS ±0.80	APPROVED	SB	6.5.08	WT. RANGE	-----	Kg/12'
(A)	TOL. ±0.80 WAS ±0.90	SCALE	1:1&3:1	DATE	ALLOY	6063-T5	
OO	(REF.) AS PER PARTY EMAIL Dt-04.04.08	CRITICAL DIM. *			MAL NO	10484	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. FVT	-----	SEC.NO. D-4471