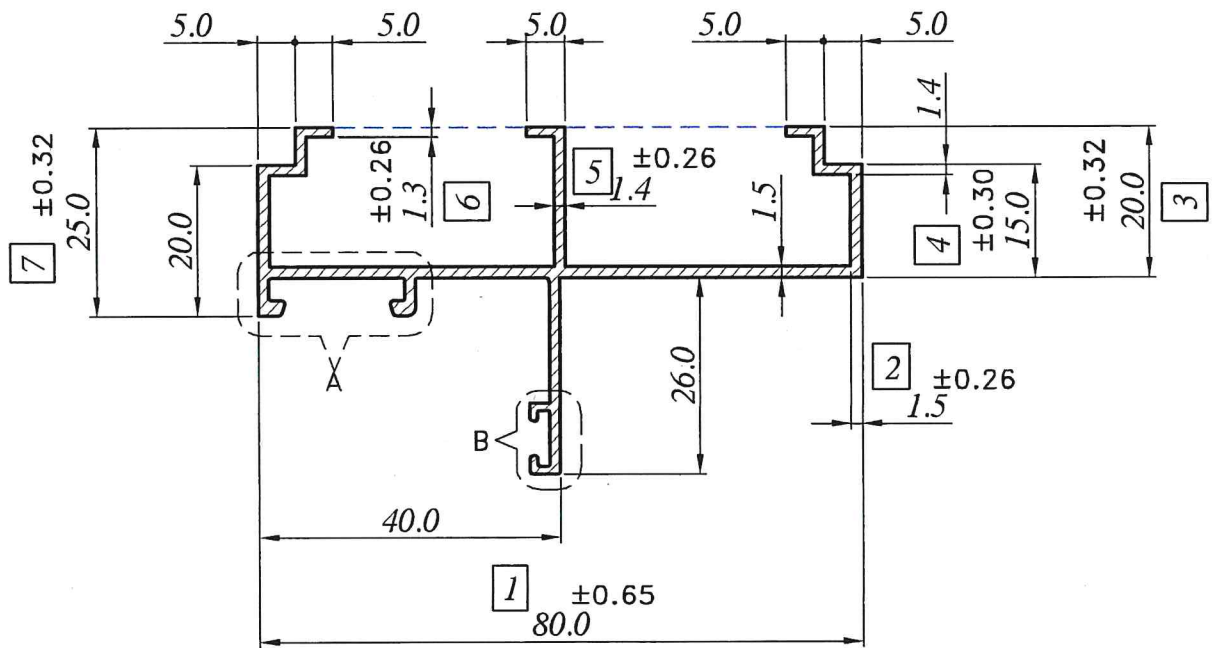


DETAIL AT -A

DETAIL AT -B



OUTER FRAME

NOTE:-

+ = 0.30R

0 = 0.50R

LOCATION:-P2 - 1HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M./M.
 STRAIGHTNESS = 1.50 M.M./MTR.
 ANGULARITY = ±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		CWG/F4	PARTY NAME		M/S AAP DIVISION	REF:-AS PER EMAIL ON Dt.-14.07.09		
			DRAWN	DHARMVIR	16.07.09	AREA	294.00	MM ²
	(C)	DIM. 1.40 WAS 1.50	CHECKED	<i>[Signature]</i>	6.8.09	WEIGHT	0.794	KG/M.
	(B)	DIM. 14.9 WAS 14.8	APPROVED	<i>[Signature]</i>	6.8.09	WT. RANGE	-----	Kg/12'
	(A)	DIM. 18.0 WAS 17.9	SCALE	1:1&3:1	DATE	ALLOY	6063-T6	
001	(REF.)	AS PER DRG. Dt.-25.07.09	CRITICAL DIM. *			MAL NO	11296	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	-----	SEC.NO.	D-4749
		REVISION			EXT.	407.38		