



LOCATION:-P1 - 1HOLE  
 ALL DIMENSION ARE IN M.M.  
 UNSPECIFIED CORNER RADIUS:0.40

**TOL. AS PER B.S.1474:1987**  
**UNLESS SPECIFIED**

TWIST = ±1/4°/300 M.M./M.  
 STRAIGHTNESS = 1.50 M.M./MTR.  
 ANGULARITY = ±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		4296		PARTY NAME		M/S CARYAIRE		REF:-AS PER EMAIL ON Dt.-06.07.09	
				DRAWN	DHARMVIR	08.07.09	AREA	239.60	MM <sup>2</sup>
				CHECKED	<i>SB</i>	29/8/09	WEIGHT	0.647	KG/M.
	(B)	TOL. ±0.15 WAS ±0.25		APPROVED	<i>SB</i>	29/8/09	WT. RANGE	-----	Kg/12'
	(A)	TOL. <sup>+0.15</sup> -0.25 WAS ±0.25		SCALE	1:1	DATE	ALLOY	6063-T5	
<b>001</b>	(REF.)	AS PER DRG. Dt.-21.07.09		CRITICAL DIM. *			MAL NO	11268	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	-----	SEC.NO.	<b>D-4788</b>	
		REVISION			EXT.	272.90			