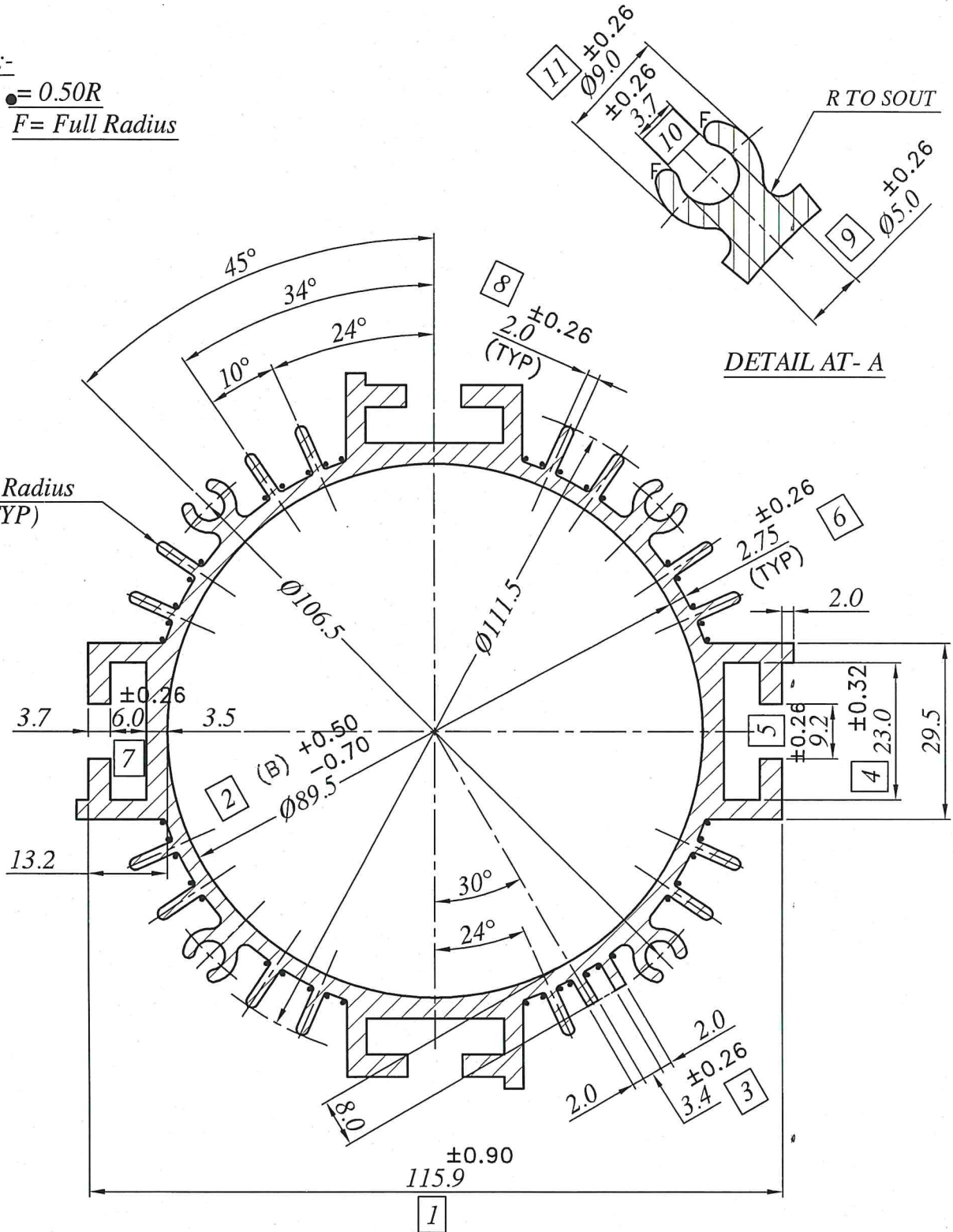


NOTE:-

● = 0.50R
F = Full Radius

Full Radius
(TYP)



LOCATION:-P1 - 1HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

TWIST = ±1/2°/300 M.M./M.
 STRAIGHTNESS = 1.50 M.M./MTR.
 ANGULARITY = ±2°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE (D-3028)	PARTY NAME M/S OMEGA			REF:-AS PER SAMPLE ON Dt.-31.03.09		
	(B)	DIM. 89.5 WAS 89.8	<i>ESB</i>	DRAWN	DHARMVIR	03.04.09	AREA	1893.20 MM ²
002		AS PER TELE. DISC. WITH PARTY Dt.-09.09.09	<i>ESB</i>	CHECKED	<i>ESB</i>	05.10.09	WEIGHT	5.112 KG/M.
	(A)	+0.50 -0.70 ±0.80 DIM. 89.8 WAS 89.5	<i>ESB</i>	APPROVED	<i>ESB</i>	05.10.09	WT. RANGE	----- Kg/12'
001	(REF.)	AS PER TELE. DISC. WITH PARTY Dt.-08.09.09		SCALE	1:1&2:1	DATE	ALLOY	6063
				CRITICAL DIM.	*		MAL NO	11052
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	281.17	SEC.NO.	D-4799
		REVISION			EXT.	969.90		