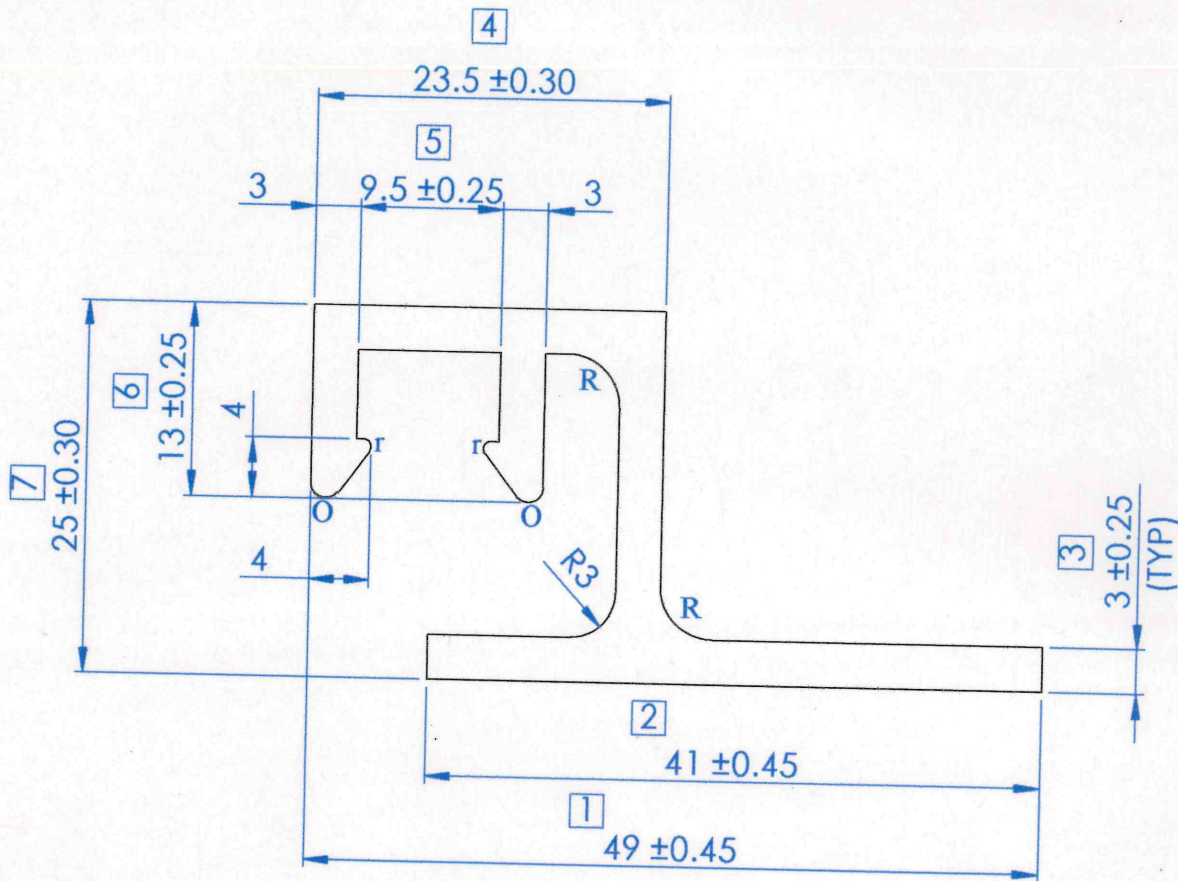
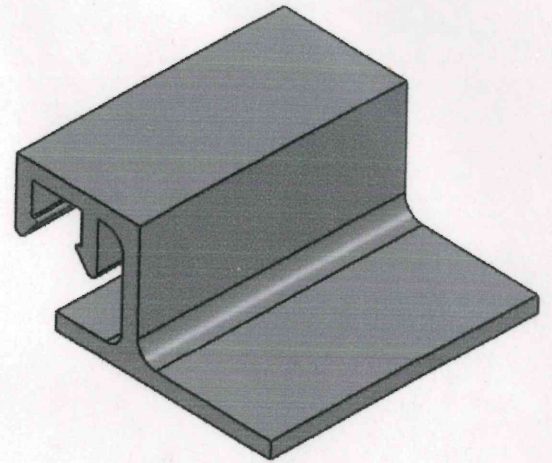


NOTE:-

- $r = 0.50R$
- $O = 1.00R$
- $R = 3.50R$



LOCATION:-P2 - 1HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008
 UNLESS SPECIFIED

TWIST= $\pm 1/4^\circ/300$ M.M./M.
 STRAIGHTNESS= 1.50 M.M./MTR.
 ANGULARITY= $\pm 1.5^\circ$

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.SAMPLE 3R MSD QG 100		PARTY NAME M/S THRE R CONSTRUCTION SOLUTIONS PVT. LTD.		REF:- AS PER SAMPLE Dt.-05.10.11	
		DRAWN	DHARMVIR	14.10.11	AREA 316.70 MM ²
		CHECKED	<i>[Signature]</i>	15.2.12	WEIGHT 0.855 KG/M.
		APPROVED	<i>[Signature]</i>	15.2.12	WT. RANGE ----- Kg/12
		SCALE	1:1 & 2:1	DATE	ALLOY 6063-T6
OO	(REF.)	CRITICAL DIM. *			MAL NO 12545
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. EXT. 207.92
REVISION				SEC.NO.	D-5347