



NOTE:-
 $O = 0.30R$
 $R = 0.50R$
 $V = 0.30 \times 90^\circ$

LOCATION:-P2 - I HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008
 UNLESS SPECIFIED

TWIST $= \pm 1/4^\circ / 300 \text{ M.M./M}$
 STRAIGHTNESS $= 1.50 \text{ M.M./MTR.}$
 ANGULARITY $= \pm 1.5^\circ$

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

| PARTY SAMPLE & DRG. | | DRG. | PARTY NAME M/S AAP DIVISION | | | REF:- AS PER EMAIL ON Dt.-04.07.12 | | |
|---------------------|----------|------------------------------|-----------------------------|-----------|-----------|------------------------------------|------------|-----------------|
| | | | DRAWN | DATE | 05.07.12 | AREA | 243.00 | MM ² |
| | | | CHECKED | 27.8.12 | | WEIGHT | 0.656 | KG/M |
| | (B) | DIM. 1.20 WAS 1.40mm. | APPROVED | 27.8.12 | | WT. RANGE | ----- Kg/1 | |
| | (A) | DIM. 65.10 WAS 67.10mm. | SCALE | 1:1 & 3:1 | DATE | ALLOY | 6063-T6 | |
| OO | (REF.) | AS PER EMAIL ON Dt.-06.07.12 | CRITICAL DIM. * | | | MAL NO | 13091 | |
| REV. STATUS | REV. NO. | DESCRIPTION | SIGN DATE | PERIMETER | INT. EXT. | 83.80 244.56 | SEC.NO. | D-5546 |