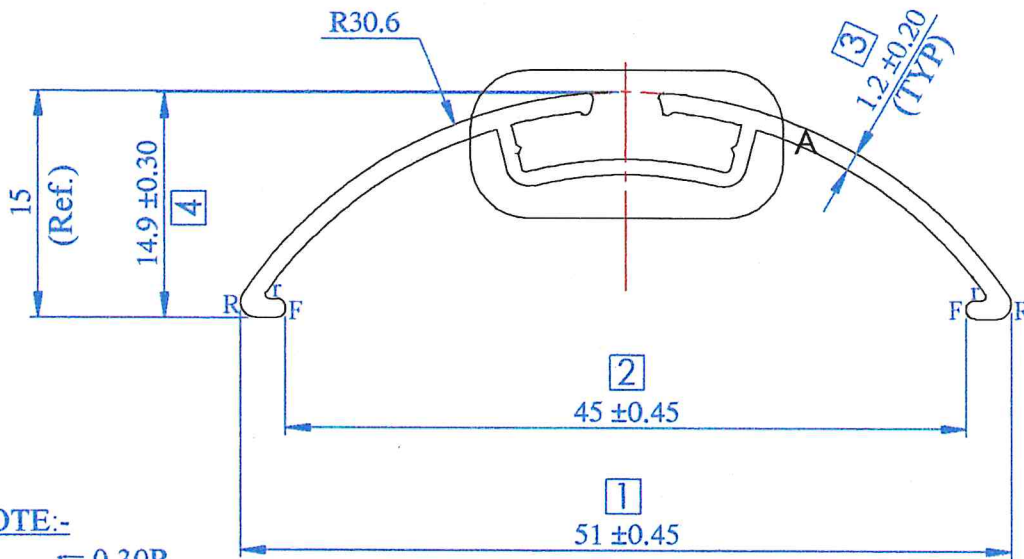


DETAIL A
SCALE 4 : 1



NOTE:-

- $r = 0.30R$
- $R = 1.00R$
- $\& = 1.50R$
- F= Full Radius
- V= $0.30 \times 90^\circ$

LOCATION:-P3 - 2HOLE
ALL DIMENSION ARE IN M.M.
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST= $\pm 1/4^\circ/300$ M.M./M.
STRAIGHTNESS= 1.50 M.M./MTR.
ANGULARITY= $\pm 1.5^\circ$

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME M/S S.K. ENTERPRISES			REF:- AS PER IOM Dt.-24.02.12		
	(B)	DIM. 1.00 WAS 1.20mm	DRAWN	DHARMVIR	27.02.12	AREA	93.00	MM ²
	(A)	DIM. 13.60 WAS 14.00mm.	CHECKED		24.11.12	WEIGHT	0.251	KG/M.
002		AS PER FITMENT DT.-16.11.12	APPROVED		24.11.12	WT. RANGE	-----	Kg/12'
		SHAPE MODIFIED	SCALE	1:1,2:1&4:1	DATE	ALLOY	6063-T6	
001	(REF.)	AS PER FITMENT DT.-29.08.12	CRITICAL DIM. *			MALNO	12808	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-5655
		REVISION			EXT.	162.87		