



NOTE:-
 r= 0.25R
 O= 0.50R
 F= Full Radius

LOCATION:-P3 - 4HOLE
 ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008
 UNLESS SPECIFIED

TWIST= ±1/4°/300 M.M./M.
 STRAIGHTNESS= 1.50 M.M./MTR.
 ANGULARITY= ±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE		PARTY NAME M/S HARMONY SYSTEM			REF:- AS PER SAMPLE Dt.-16.12.11		
				DRAWN	DHARMVIR	16.12.11	AREA	82.26	MM ²
				CHECKED	<i>SBD</i>	19.3.13	WEIGHT	0.222	KG/M.
				APPROVED	<i>S.S.</i>	17.3.13	WT. RANGE	-----	Kg/12
				SCALE	1:1 & 5:1	DATE	ALLOY	6063-T6	
OO	(REF.)				CRITICAL DIM.	*	MAL NO	12650	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-5816	
		REVISION			EXT.	109.33			