



DETAIL A  
SCALE 6 : 1

NOTE:  
O= 0.30R  
R= 0.50R

LOCATION:-P3 - IHOLE  
ALL DIMENSION ARE IN M.M.  
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST=±1/4°/300 M.M./M.  
STRAIGHTNESS= 1.50 M.M./MTR.  
ANGULARITY=±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019										
PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME		M/S ROLL ON OVERSEAS		REF:- AS PER EMAIL ON Dt.-22.09.12			
					DRAWN	DHARMVIR	26.09.12	AREA	217.25	MM <sup>2</sup>
					CHECKED	<i>[Signature]</i>	17.7.12	WEIGHT	0.587	KG/M.
					APPROVED	<i>[Signature]</i>	17.7.12	WT. RANGE	-----	KG/12
					SCALE	1:1,3:1&6:1		DATE	ALLOY	6063-T6
00	(REF.)				CRITICAL DIM.	*		MAL NO	13272	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE		INT.		101.64	SEC.NO.	D-5932	
		REVISION			PERIMETER	EXT.	289.36			