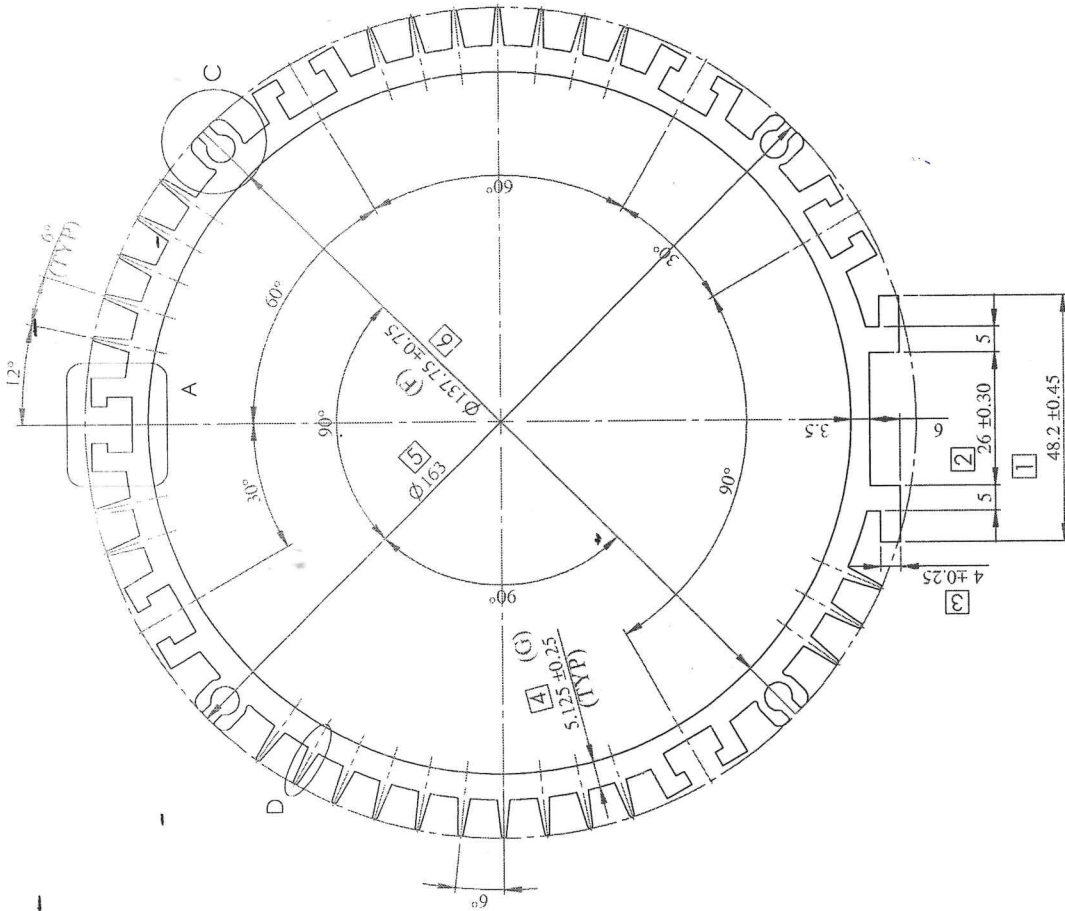
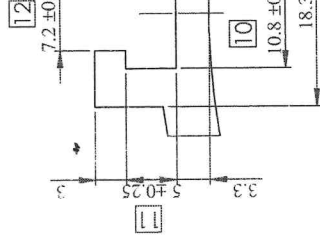
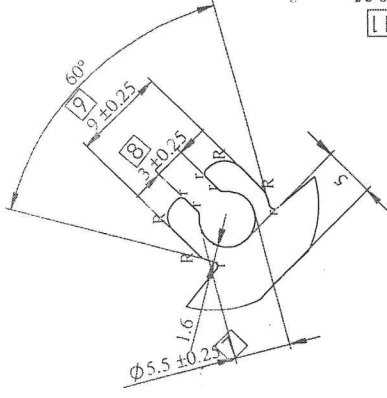


DETAIL D
SCALE 2:1



DETAIL C
SCALE 2:1



DETAIL A
SCALE 2:1

NOTE:-
R = 0.50R
R = 2.00R

TWIST = 1.4° 300 M.M. M.
FLATNESS = WIDTH X 0.005mm.
STRAIGHTNESS = 1.50 M.M. MTR.
ANGULARITY = ± 1.5°

PLEASE SPECIFY THE EXPOSED SURFACE
TOL. AS PER IS EN 7559:2008
UNLESS SPECIFIED

LOCATION: P-4 - HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS: 0.40

INDO ALUSIS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY NAME		M/S CLASSIC ENGINEERS		REF: - AS PER IOM Dt.-23.09.13		
PARTY SAMPLER & DES.		SAMPLE	PARTY NAME	DATE	AREA	
(G)	DIM. 5.125 WAS 5.00mm.	(C)	DIM. 4.625 WAS 3.75mm.	30.08.24	3089.24 MM ²	
(F)	DIM. 137.75 WAS 138.0mm	(B)	DIM. 138.75 WAS 139.50mm.		8.341 KG/M.	
(E)	AS PER EMAIL ON Dt.-24.09.15	(A)	AS PER DISC. WITH PARTY Dt.-31.12.13		WT. RANGE	
(D)	DIM. 5.00 WAS 4.625mm.	(REF.)	DIM. 138.0 WAS 138.75mm.	1:1 & 2:1	6063-T6	
(C)	DIM. 138.0 WAS 138.75mm.	(REF.)	DIM. 139.50 WAS 140.00mm.		MAL. NO	
(B)	AS PER EMAIL ON Dt.-12.09.15	(REF.)	AS PER DISC. WITH PARTY Dt.-12.12.13		432.75	
(A)	DIM. 5.125 WAS 5.00mm.	(REF.)	AS PER DISC. WITH PARTY Dt.-12.12.13		1213.71	
REV. NO.	DESCRIPTION	REV. NO.	DESCRIPTION	SIGN. DATE	INT. EXT.	SEC. NO.
43	REVISION	43	REVISION			D-5978