



DETAIL B  
SCALE 2 : 1

LOCATION: P4 - 1HOLE  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS: 0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST = ± 1/4°/300 M.M./M.  
FLATNESS = WIDTH X 0.005mm.  
STRAIGHTNESS = 1.50 M.M./MTR.  
ANGULARITY = ± 1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019									
PARTY SAMPLE & DRG. 70-021992-00B			PARTY NAME M/S RUSKIN TITUS (I) PVT. LTD.			REF:- AS PER EMAIL ON Dt.-21.02.14			
				DRAWN	DHARMVIR	24.02.14	AREA	1156.70	MM <sup>2</sup>
				CHECKED	SBP	17.6.14	WEIGHT	3.123	KG/M.
				APPROVED	SBP	17.6.14	WT. RANGE	-----	Kg/12
				SCALE	1:1	DATE	ALLOY	6063-T6	
00	(REF.)					CRITICAL DIM.	*	MAL NO	14129
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-6113	
A3		REVISION			EXT.	745.84			