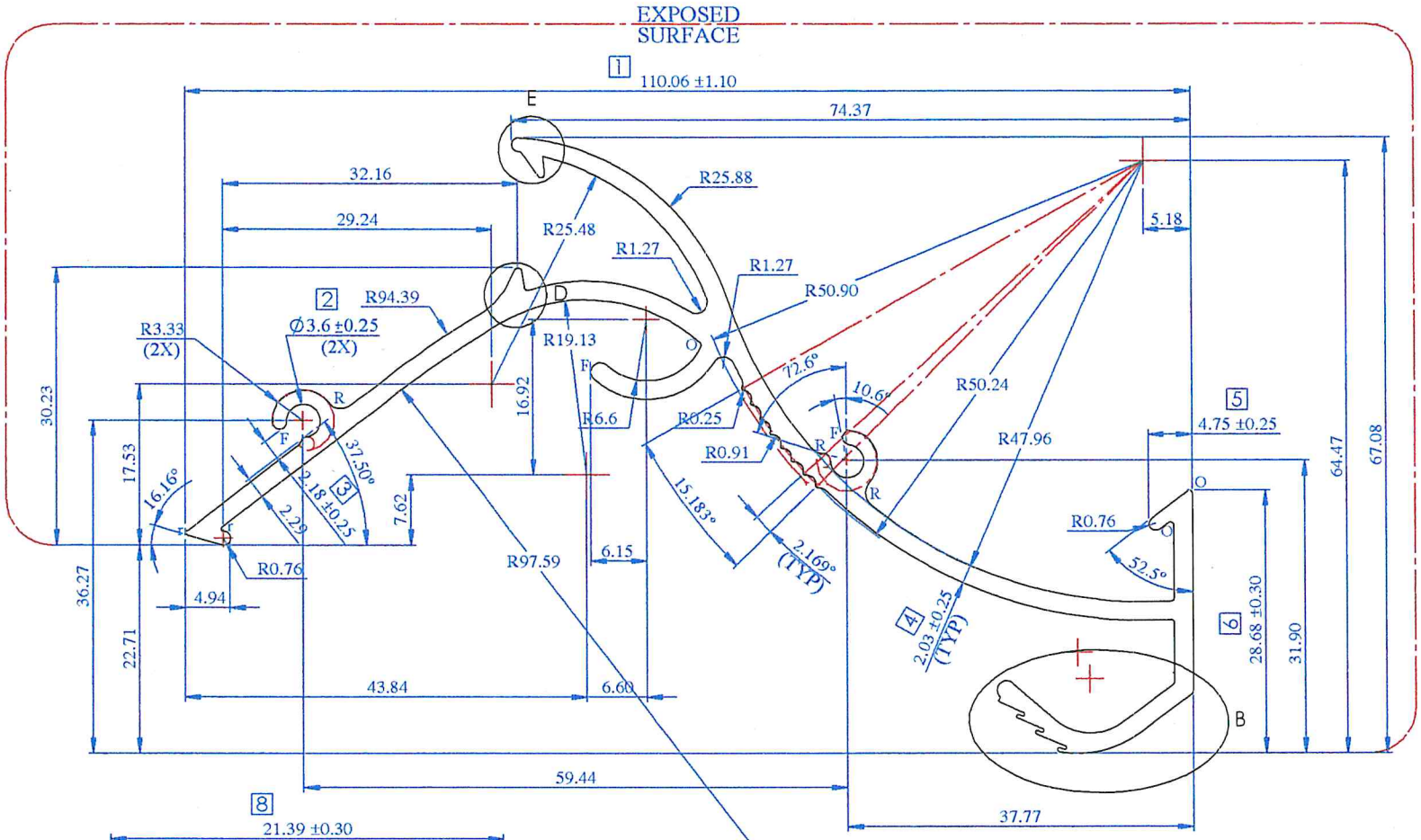
EXPOSED SURFACE



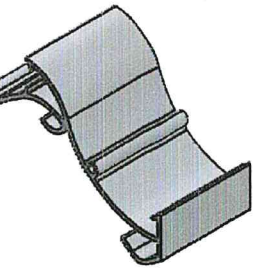
NOTE:-

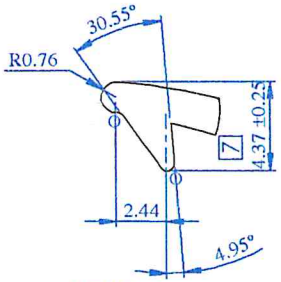
r= 0.25R

O= 0.38R

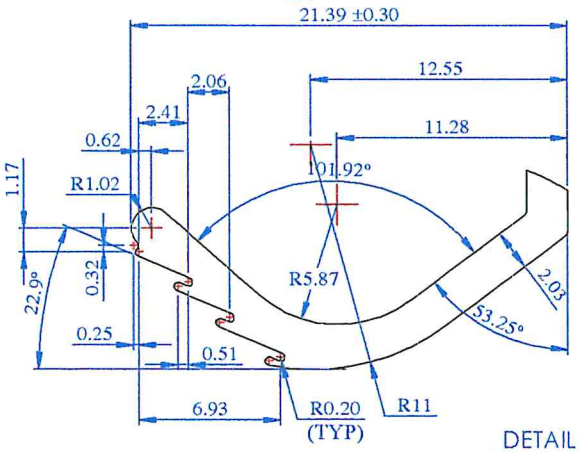
R= 1.80R

F= Full Radius

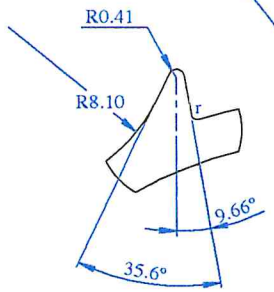




DETAIL E
SCALE 4 : 1



DETAIL B
SCALE 4 : 1



DETAIL D
SCALE 4 : 1

LOCATION:-P1 - 1HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS: 0.40

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST=±1/4°/300 M.M./M.
FLATNESS= WIDTH X 0.005mm.
STRAIGHTNESS= 1.50 M.M./MTR.
ANGULARITY=±1.5°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.	70-.022495-00B	PARTY NAME	M/S RUSKIN TITUS (I) PVT. LTD.			REF:–	AS PER EMAIL ON Dt.21.02.14		
				DRAWN	DHARMVIR	10.03.14	AREA	505.83	MM²
				CHECKED		17.6.14	WEIGHT	1.366	KG/M.
				APPROVED		17.6.14	WT. RANGE	-------	Kg/12
				SCALE	1:1,2:1&4:1	DATE	ALLOY	6063-T6	
00	(REF.)			CRITICAL DIM.	*		MAL NO	14132	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.		SEC.NO.	D-6116	
A3		REVISION			EXT.	495.83			